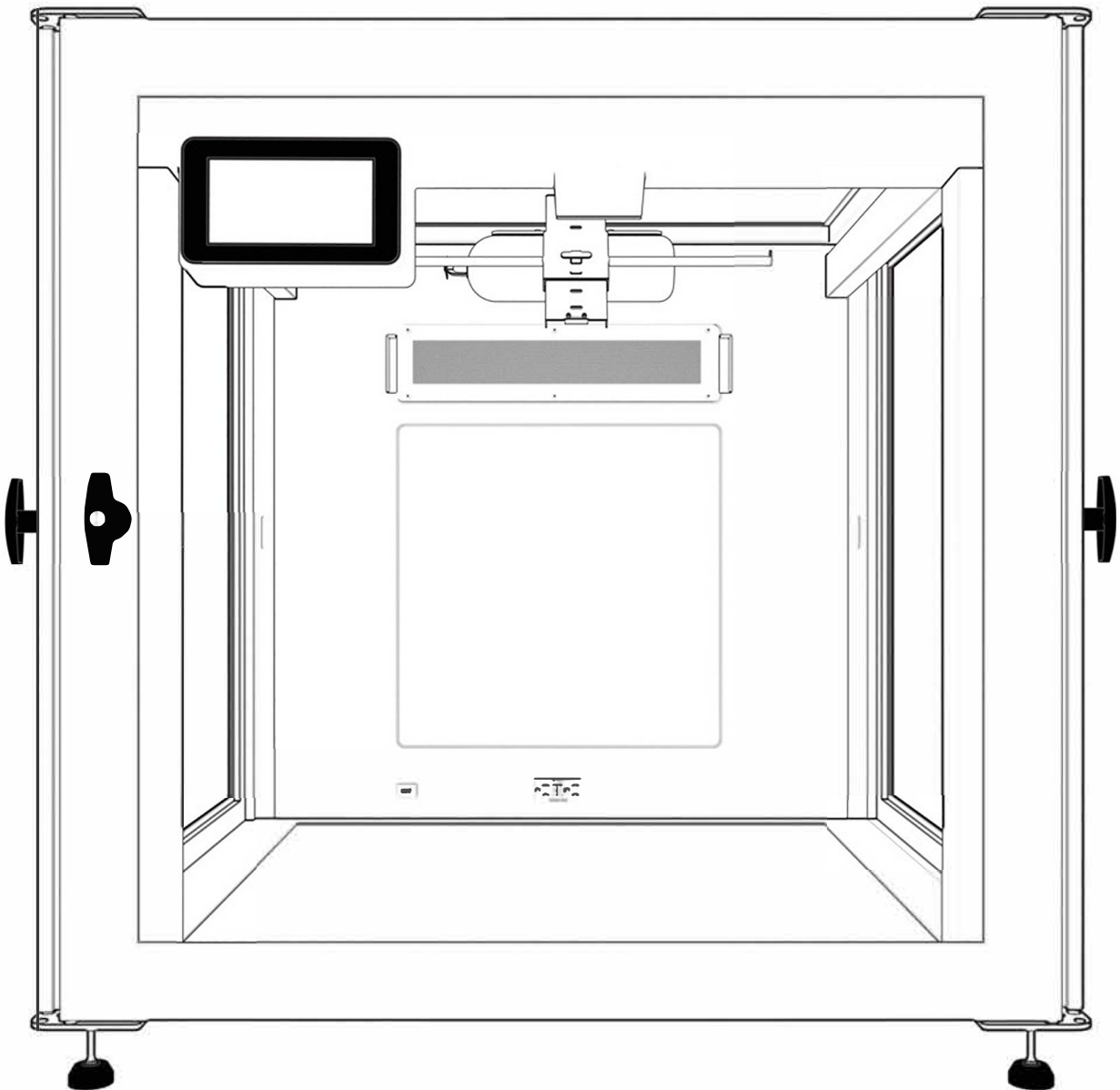
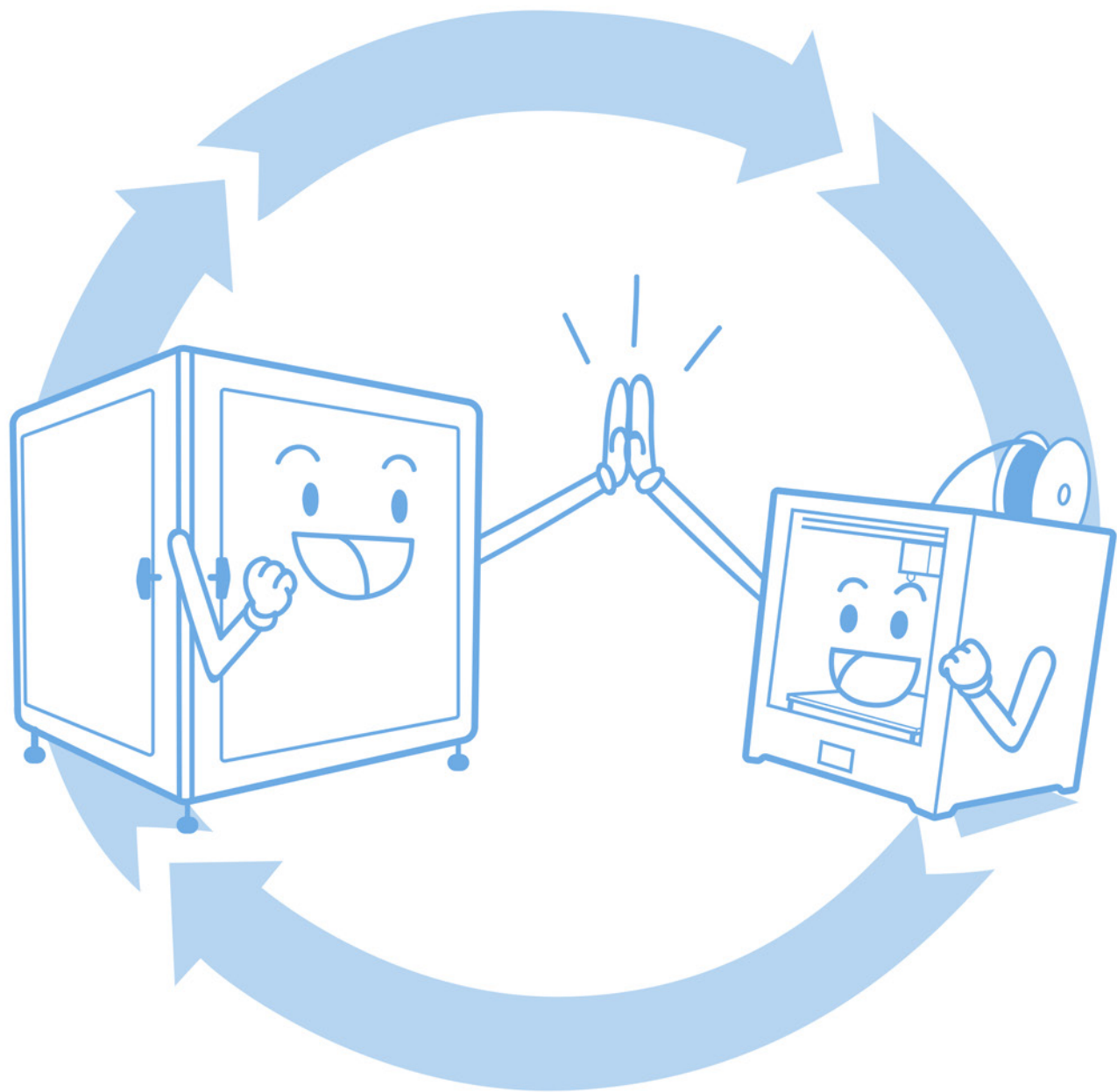


3DPRINTCLEAN

660 / 870 SAFETY ENCLOSURE

USER & SAFETY GUIDE



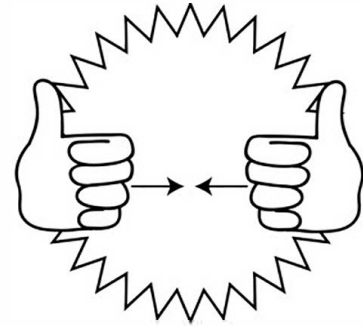


THANK YOU FOR YOUR PURCHASE!

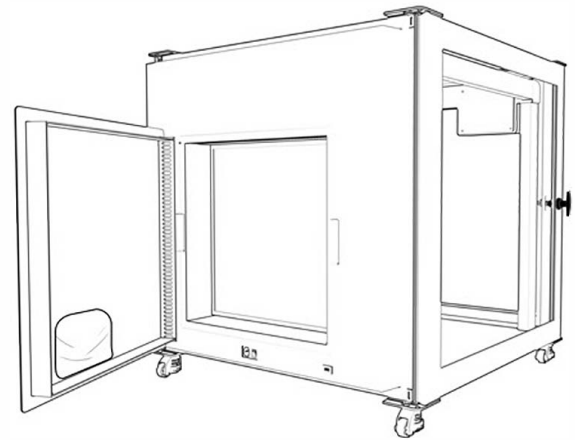
You're on your way to printing clean and safe! With our patent-pending filtration, you can print with less smells and irritating particles. Printing in an enclosed environment also ensures that your prints will not be exposed to cooler air or drafts, which can cause your prints to crack or pull of the print bed. Our durable and reliable aluminum frame with polycarbonate glass add security and stability, keeping pets and hands safe, while deterring unwanted hands from accessing the printer. The thermal cutoff feature will enable you to accomplish other tasks during extensive print jobs.

SOME NOTES BEFORE YOU BEGIN!

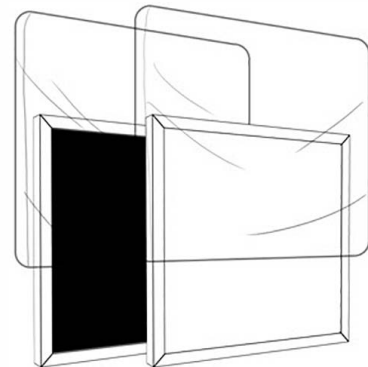
- 1 Build with a partner!** - Our enclosure is robust, though with this robustness comes weight! Please have a partner assist with any lifting, moving, or accessory installation!



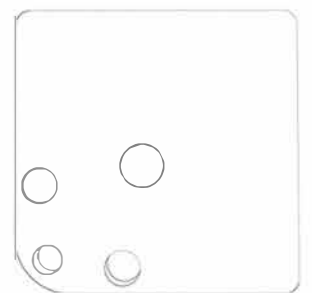
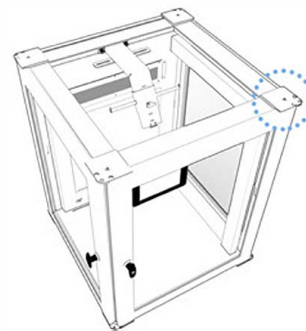
- 2 Where are the feet and handles?!** - Once opened, take a peek inside the filter housing (it's on the back of the enclosure). We put the handles, feet and hardware in there to protect the enclosure and parts during shipping!



- 3 Remove the filters from their shipping bags!** - After you get your bag of hardware, unpack the filters so you can get up and running once the other hardware is installed!



- 4 DO NOT remove the corner pieces!** - When installing feet, castors, or the stack kit, if these are removed, the doors will fall off the enclosure!

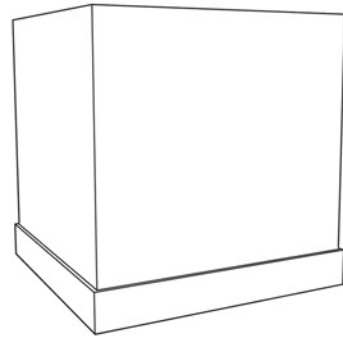


Questions? Comment? Please, let us know!
support@3dprintclean.com

SOME NOTES BEFORE YOU BEGIN!

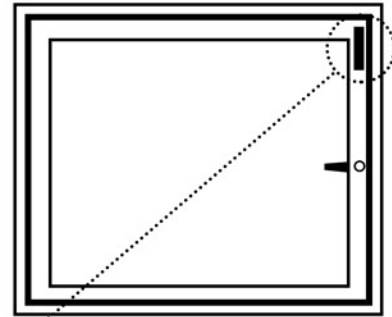
5

Please retain ALL shipping materials! - In the event that the enclosure needs to be returned or serviced, please hold on to the wooden shipping pallet, boxes, and bags!



6

Do not place credit cards, phones, computers or other magnetically sensitive objects on enclosure - The door sensors are magnetic! Please do not place wallets, phones, computers, or bags on or near the enclosure! You may damage objects that are sensitive to magnetic fields!

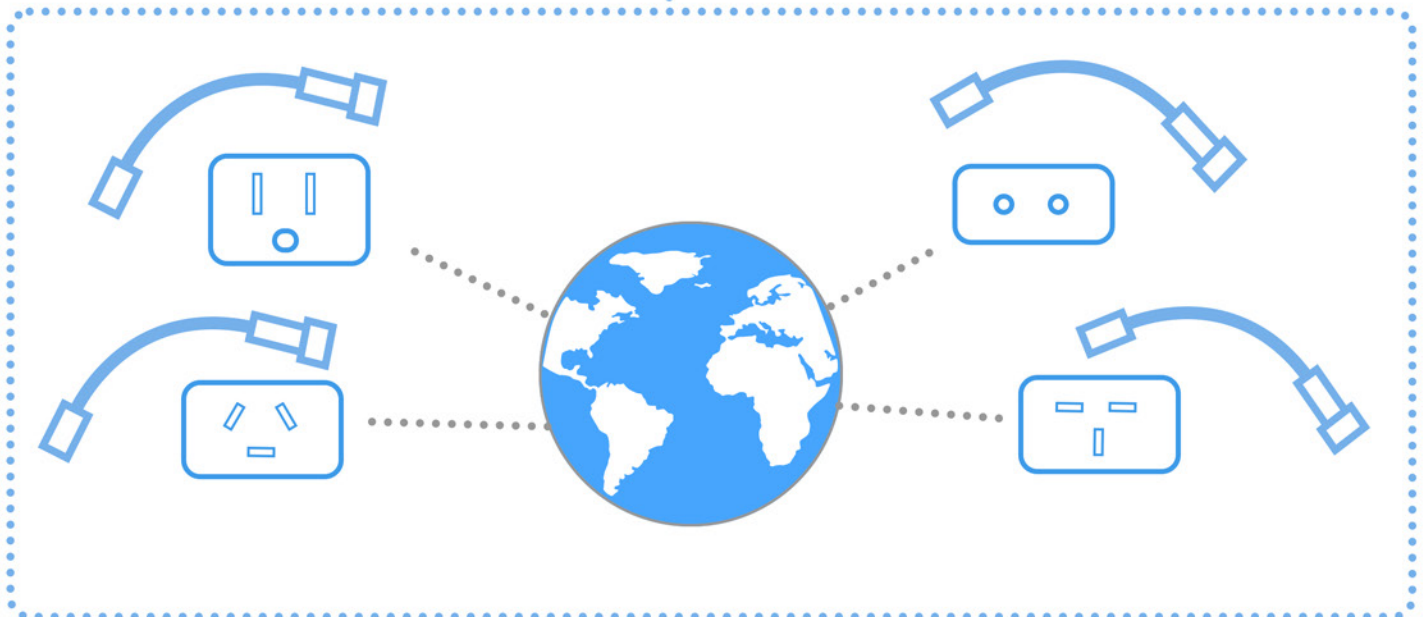
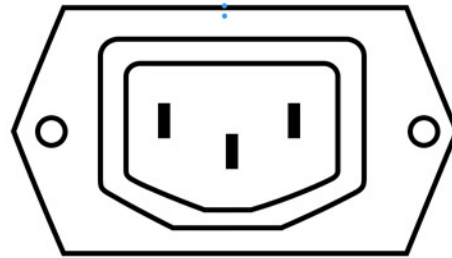
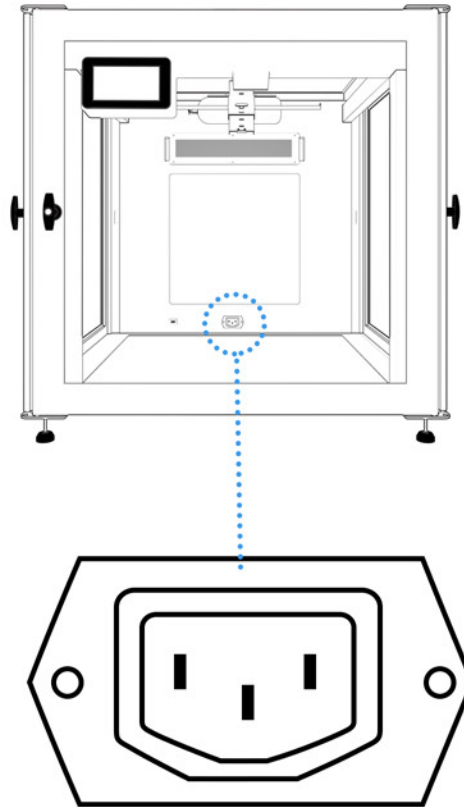


Questions? Comment? Please, let us know!
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SOME NOTES ON OUR UNIVERSAL PLUGS!

To accomodate our users across the world, we've outfitted our enclosures with a universal plug!

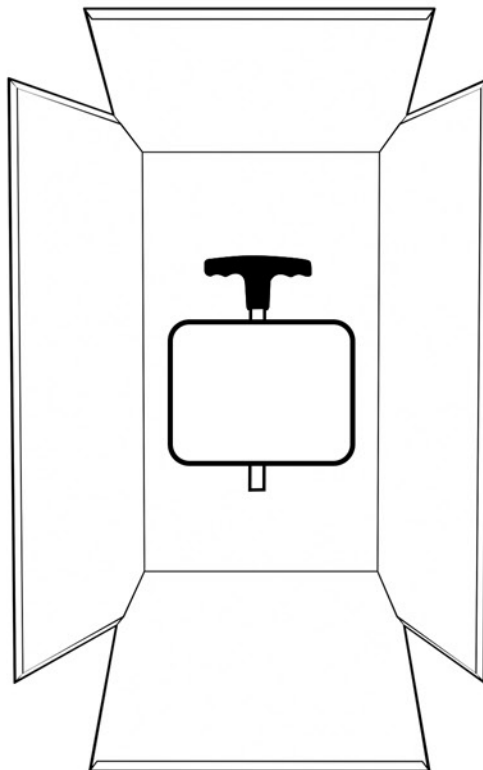
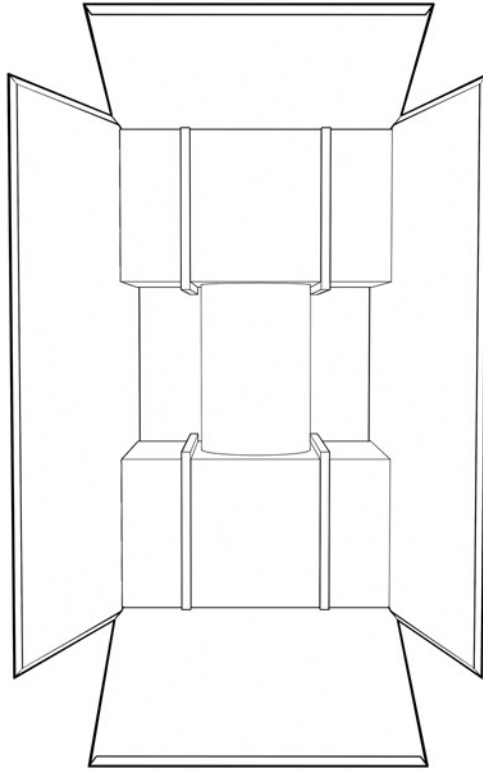
*Please plug your printer into the included power adapter!



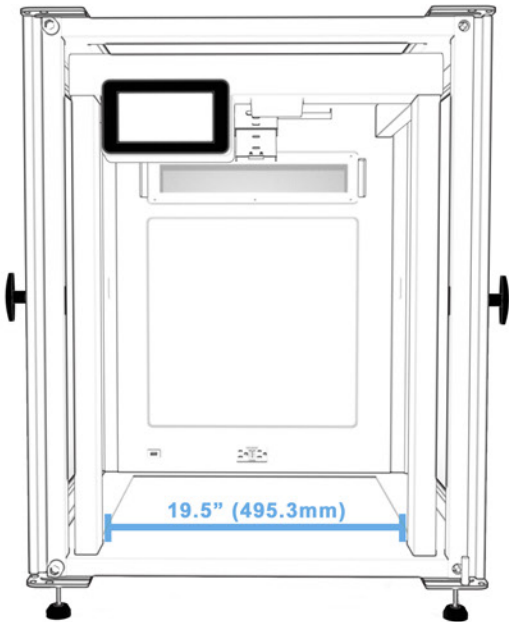
Depending on your location, we have included a country specific, UL certified power adapter.

IF YOU ORDERED A FIRE SUPPRESSOR

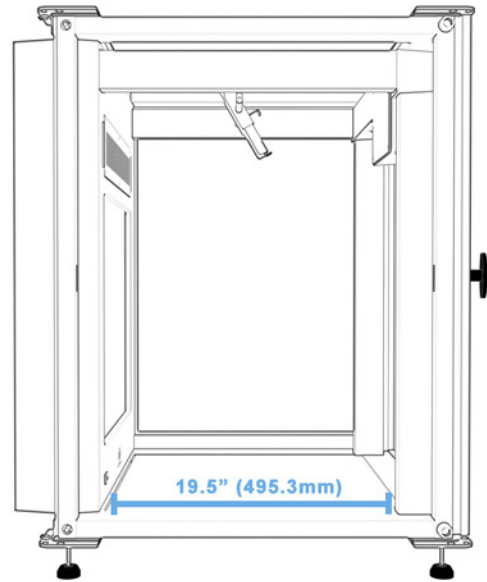
Take a peek underneath the suppressor! We stashed the nuts, bolts, and a wrench in the box to help you attach the fire suppressor!



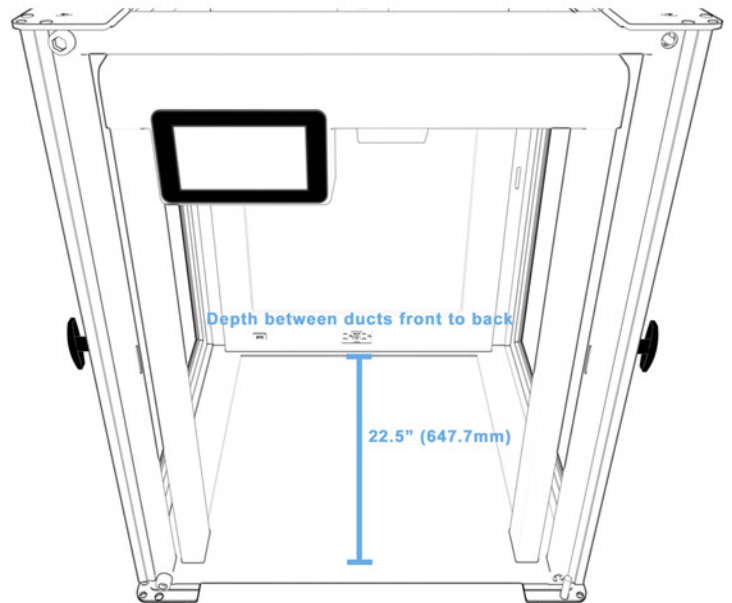
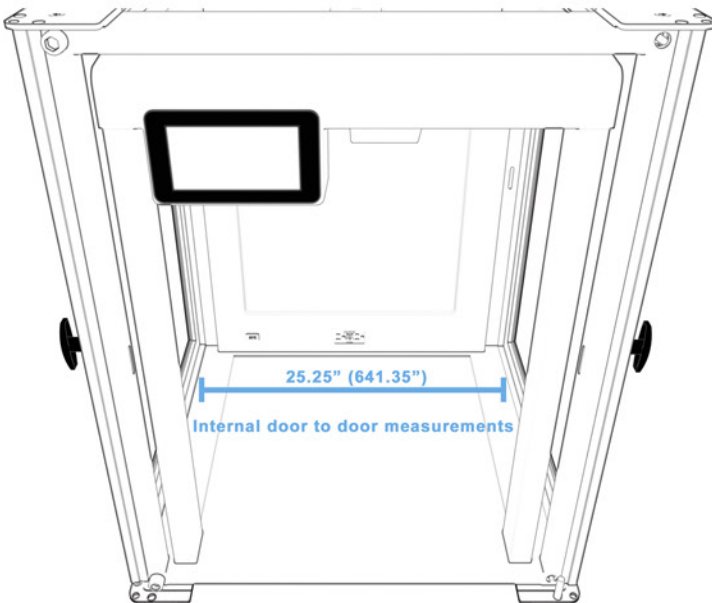
MODEL 660 INTERNAL DIMENSIONS



Width duct to duct clearance for front of 660 enclosure

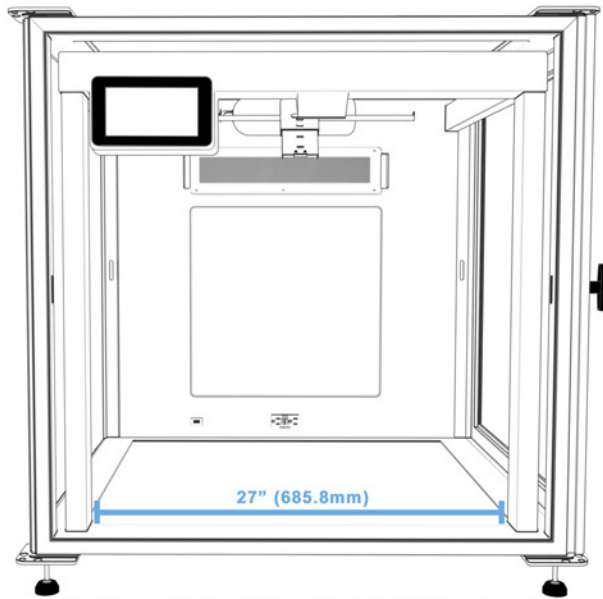


Depth duct clearance front to back for 660 enclosure

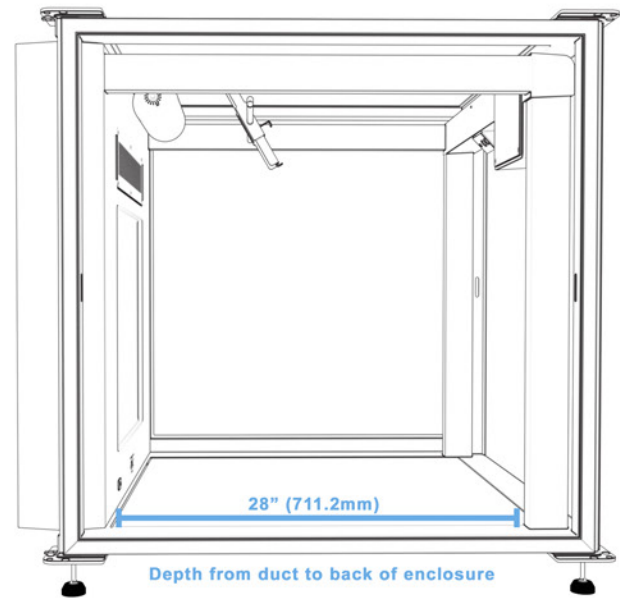


Questions? Comment? Please, let us know!
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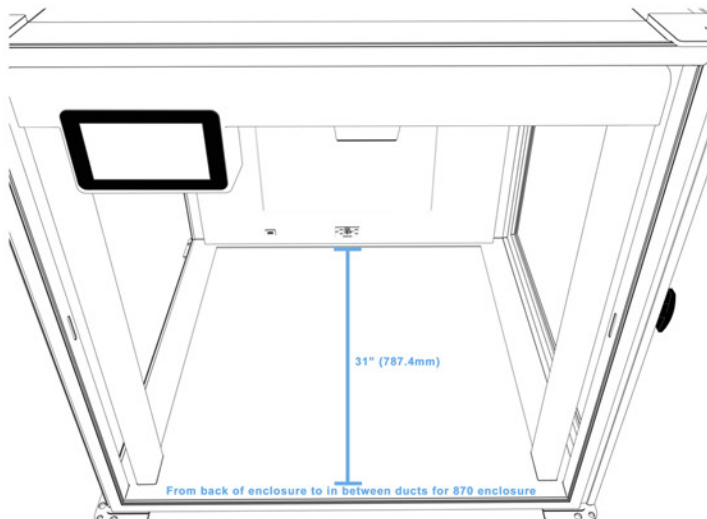
MODEL 870 INTERNAL DIMENSIONS



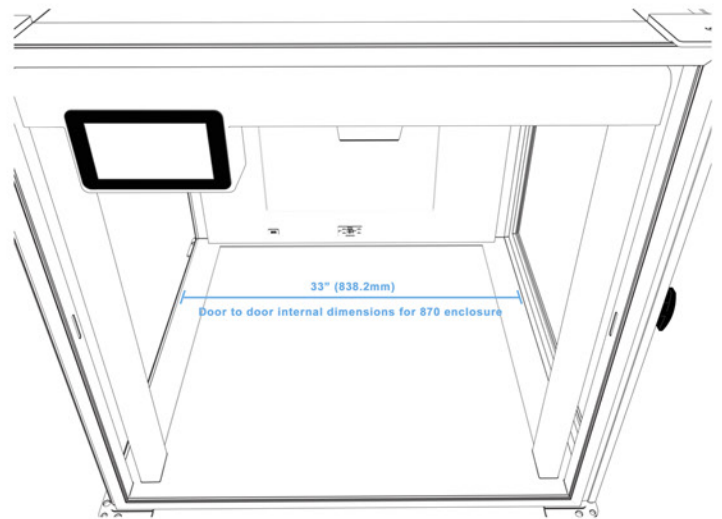
Duct to duct internal dimensions for 870 enclosure



Depth from duct to back of enclosure



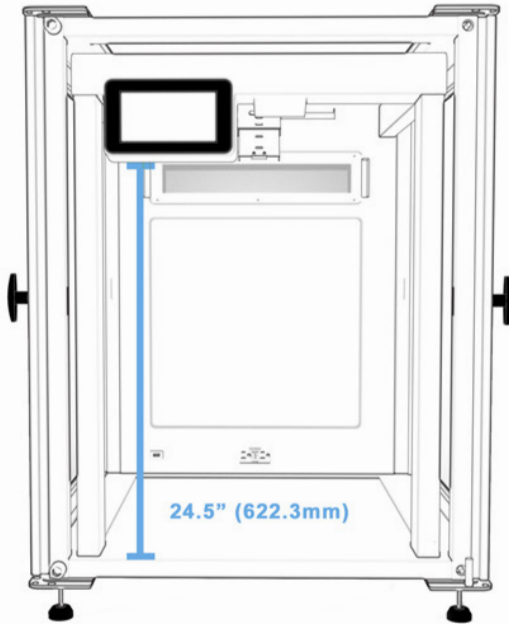
From back of enclosure to in between ducts for 870 enclosure



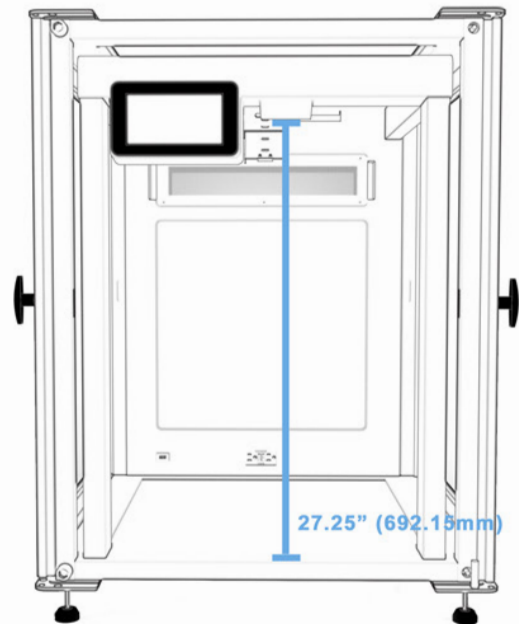
Door to door internal dimensions for 870 enclosure

Questions? Comment? Please, let us know!
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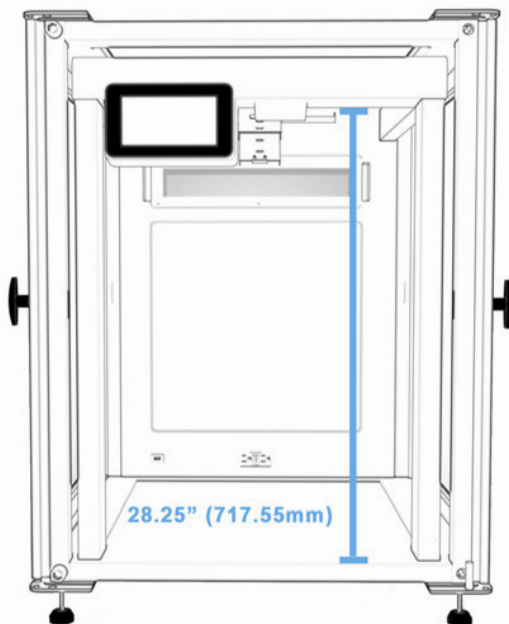
660 & 870 CONSOLE, SPOOL HOLDER, AND SIDE DUCT HEIGHT



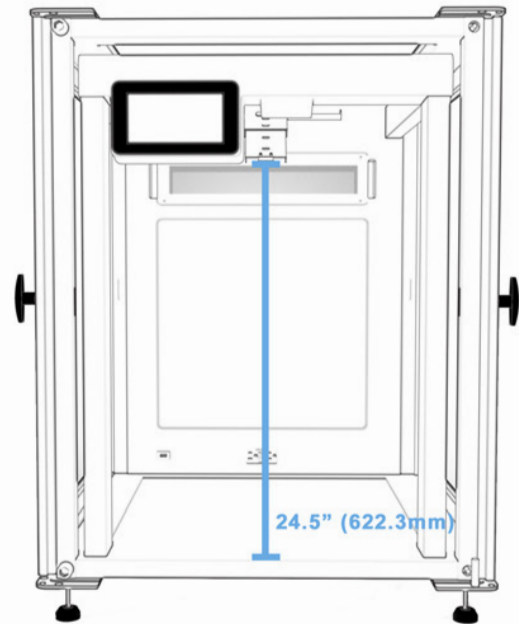
Console height for 660 & 870 enclosures



Camera height for 660 & 870 enclosures



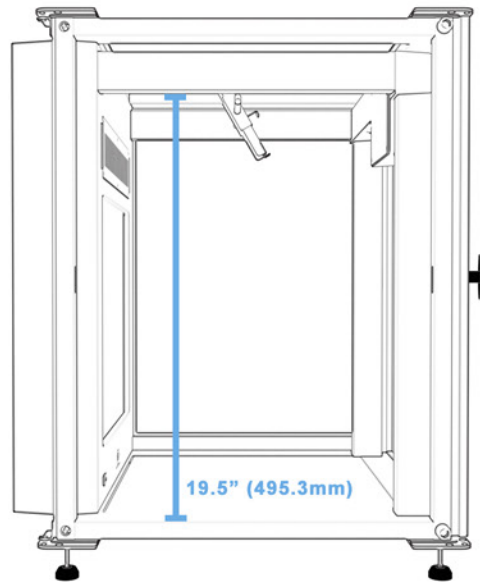
Console bar height for 660 & 870 enclosures



Spool holder height for 660 & 870 enclosures

Questions? Comment? Please, let us know!
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660 & 870 CONSOLE, SPOOL HOLDER, AND SIDE DUCT HEIGHT



Side duct height for 660 and 870 enclosures

Questions? Comment? Please, let us know!
support@3dprintclean.com

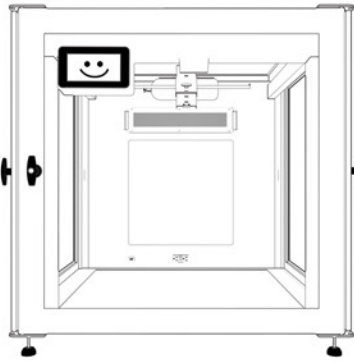
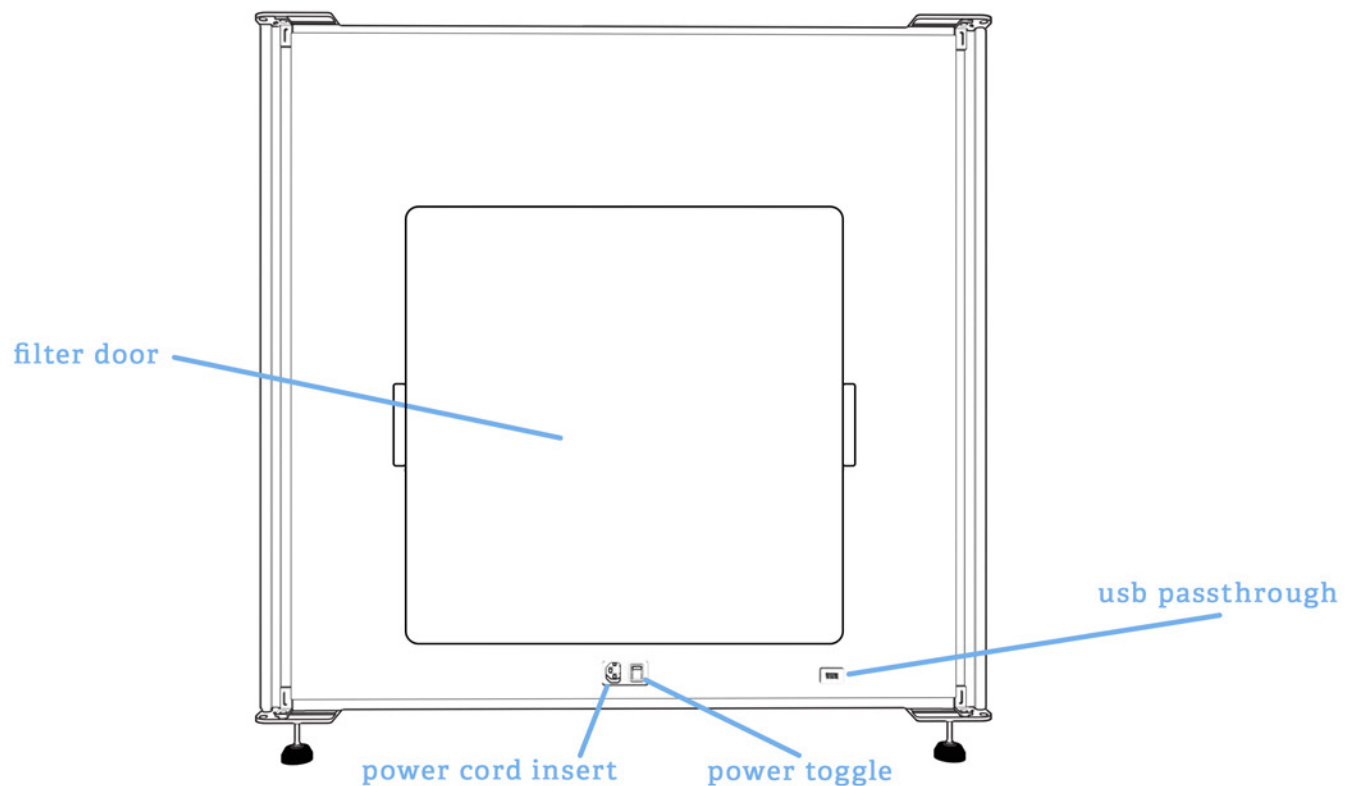
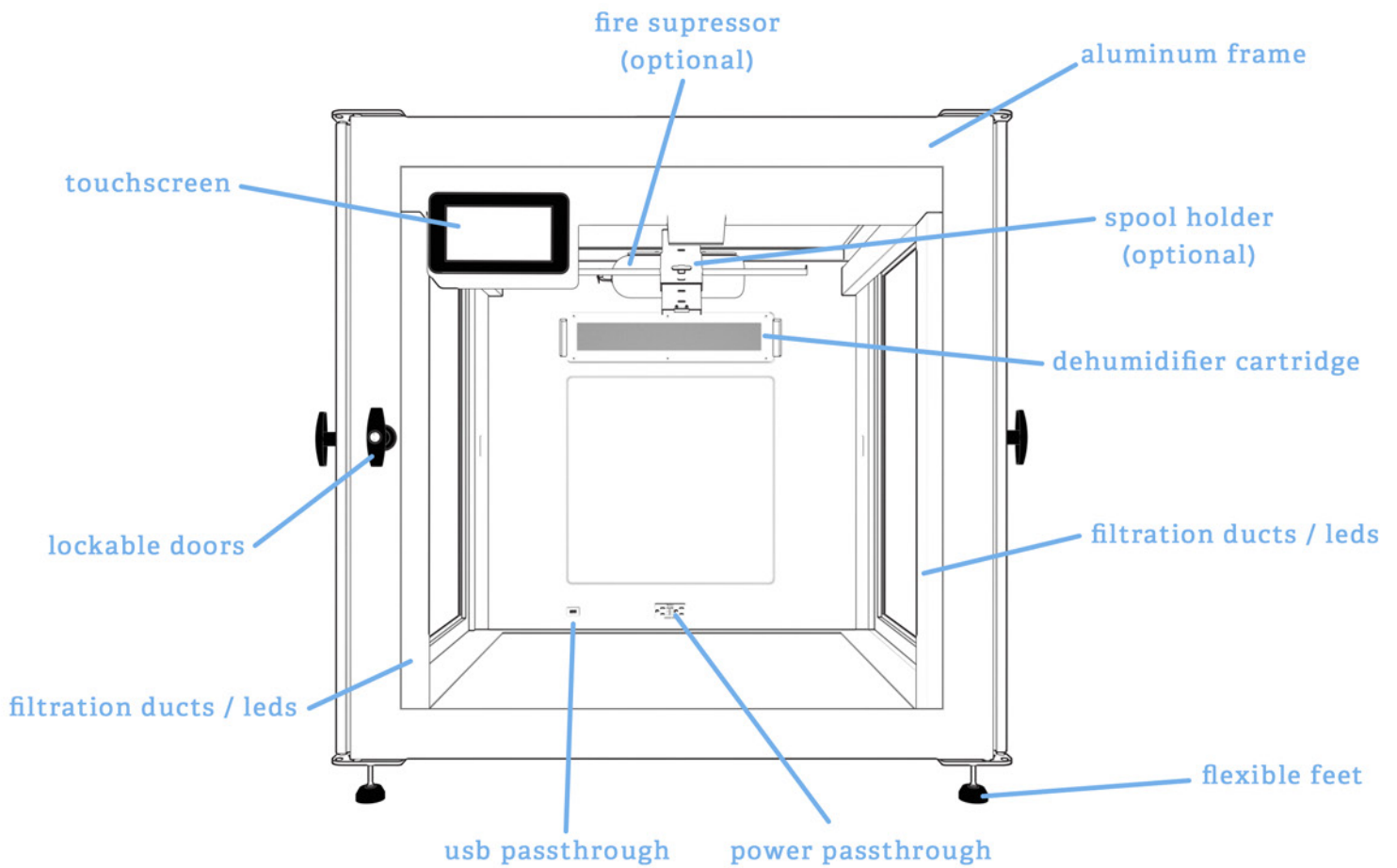


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ENCLOSURE FEATURES



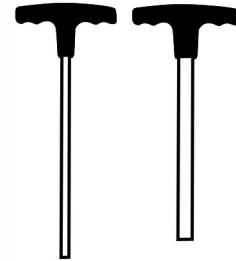
THE ASSEMBLY KIT

We put this kit together to save you a trip to the hardware store!

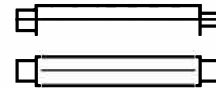
- 1 The Assembly blanket** - We want to protect any surface you're assembling on, as well protecting the finish on the enclosure frame. When you install the feet or castors, roll this blanket out!



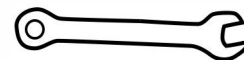
- 2 The M8/M4 Allen T-Wrench** - Primary use for these are when you install and swap in fresh filters for your enclosure!



- 3 The M8 Allen bit** - Power drill? Power drill bit! Use this bit on the same areas as the T-Wrench!

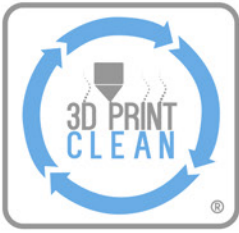


- 4 The 13mm Wrench** - You'll need this in the installation of a spool holder and fire suppression system!



- 5 The Philips head screwdriver** - Use this to install the door handles!





3DPRINTCLEAN

PRODUCT SAFETY GUIDE MD660 / MD870

Please read this guide before attempting to operate the product, or before attempting any maintenance. Failure to follow these instructions may result in an increased risk of fire, electrical shock, burns or suffocation. 3DPrintClean shall not be liable for damage caused where the product owner has failed to follow the instructions set out in this guide.

SYMBOLS AND CONVENTIONS USED IN THE DOCUMENTATION

The following symbols and conventions are used throughout the documentation. Follow all warnings and instructions marked on the product.

WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injuries.

CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injuries.

IMPORTANT

IMPORTANT indicates a potentially hazardous situation which, if not avoided, may result in damage to property or loss of product functionality.

NOTE

Notes tell you how you should respond to a situation that may arise or give tips about how the operation works with other features.



Electrical Hazard icons alert you to possible electrical shocks.



Fire Hazard icons alert you to the possibility of a fire.



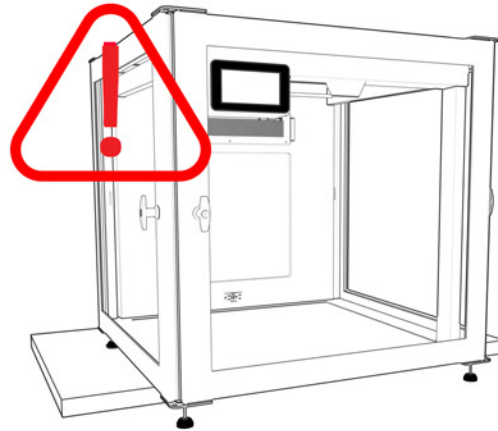
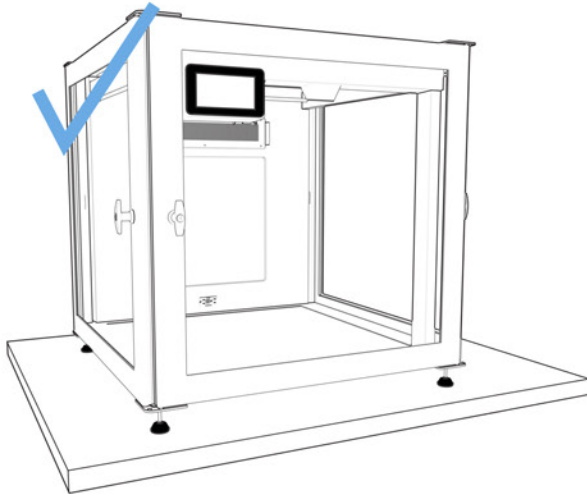
Hot Surface icons warn you not to touch product parts that are hot.



Prohibition icons indicate actions that must not be performed.

ENCLOSURE SAFETY

Put your product on a flat, level, stable surface.



WARNING



Place enclosure on level table and or floor. Adjust feet to accommodate uneven surfaces if necessary. An uneven enclosure may effect print quality.

.....



Enclosure should not hang over surface or table edge. Doing so could result in damage to enclsoure or cause enclosure to fall on someone.

.....



Do not place more than one printer in enclosure. Doing so will effect filtration performance.

.....



Hands or fingers could be pinched when assembling products and accessories.

.....



Do not tamper with or adjust air ducts once assembled.

.....



When enclosure is equipped with castor accessory and stationary, ensure castors are in the locked position. This will prevent enclosure from drifting.

.....



Return to manufacturer for servicing, do not attempt disassembly.

.....

WARNING



Do not place in direct sunlight. Internal temperatures may rise to unsafe levels causing printer malfunction or a Thermal Runaway may occur.

.....



Optimal operating conditions 72°F – 77°F (22°C-27°C).

.....



Use indoors only.

.....



Do not place near open flames.

.....



Do not use near heating or cooling equipment.

.....



Do not sit inside enclosure, doing so may result in injury.

.....



Do not climb on, play near, sit, or stand on enclosure.

.....



If using stack kit, do not stack more than 2 units high.

.....



Do not leave stacked unit unattended without stack bolts installed.

.....



Do not stack or place any objects on enclosure.

.....



Do not use house holder cleaners or cleaners containing ammonia, such as 406 or Windex. Polycarbonate glass and metal fixtures could be damaged or discolored. Only clean with a warm, damp cloth and approved Polycarbonate cleaners

.....

WARNING



Only use genuine 3DPrintClean accessories.

.....



Do not paint, add decals, or stickers to enclosure.

.....



Remove all filament spools before adjusting filament holder.

.....



Ensure there is adequate space to enable enclosure doors to open.

.....



Remove 3DPrinter from enclosure when lifting, or transporting enclosure to new location.

.....



Two people are required for assembling or moving enclosure.

.....



Plug is equipped with “stay put” function. The cord for the plug may become a tripping hazard if pulled away from outlet

.....



Plastic bags are used in the packing of your product. To avoid danger of suffocation, keep these plastic bags away from babies and children. Plastic bags are not toys.

.....

CAUTION



If printer has been running, be aware of hot parts on your printer.

.....



When changing spools on spool holder, be aware of hot printer parts.

.....



Enclosure frame and polycarbonate may become warm during printing.

.....



CAUTION



Plug enclosure into surge protector.

.....



Do not wet, or submerge enclosure.

.....



Do not handle the plug with wet hands. Doing this might cause an electrical shock.

.....



Do not tamper with, or remove electronics.

.....



CAUTION



If thermal runaway feature has been trigger, please wait for temperatures inside the enclosure to fall to room temperature.

.....



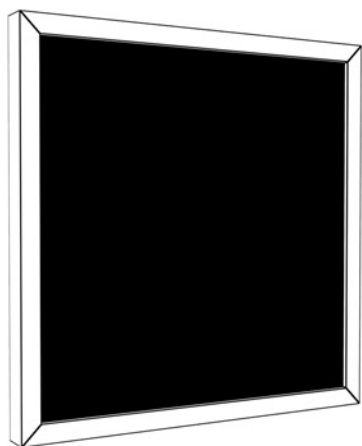
If Thermal Runaway feature has been triggered, and you are using the fire extinguisher, the extinguisher may be triggered.

.....

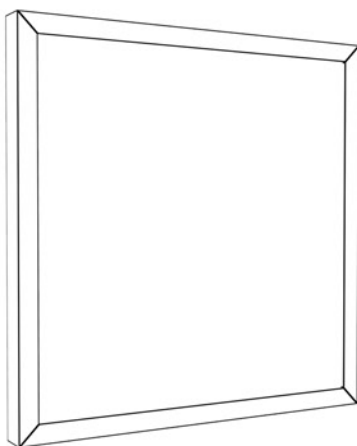


Do not place the product near chemicals or in a place where chemical spillage could occur. In particular, organic solvents or liquids such as benzene, paint thinner, polish remover, or deoderizers, may cause the casing and/or cables to melt or dissolve, risking fire or electric shock. They may also cause the product to malfunction or become discoloured.

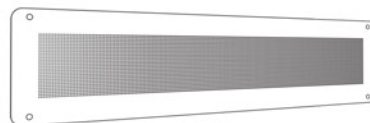
FILTER / DEHUMIDIFIER CARTRIDGE SAFETY



VOC FILTER



HEPA FILTER



DEHUMIDIFIER CARTRIDGE



Remove filters from plastic shipping bags before installing.

.....



Carefully Remove filter screws from filter door before opening.

.....



Filters may be heavy.

.....



Do not perforate or puncture filters.

.....



Do not disassemble filter or dehumidifier cartridge.

.....



Handle dehumidifier cartridge with care.

.....



Do not consume silica beads.

.....

ELECTRICAL RATING

Power

Input: 100V - 240V 10A/4.1A 50hz/60hz

Printer Outlet: 100V – 240V 7.5A/3.1A 50hz/60hz

Enclosure

External temperature range: 60°F - 80°F (16 c - 27 c)

Internal temperature range: 90°F - 110°F (32 c - 43 c)

**Do not exceed printer manufacturer maximum operating temperature.*

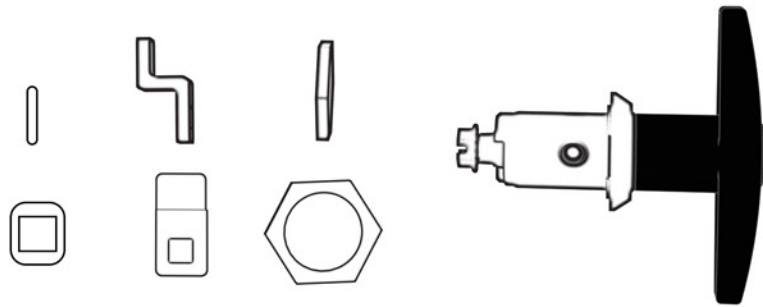
Altitude – 3000m

Humidity – 50% MAX

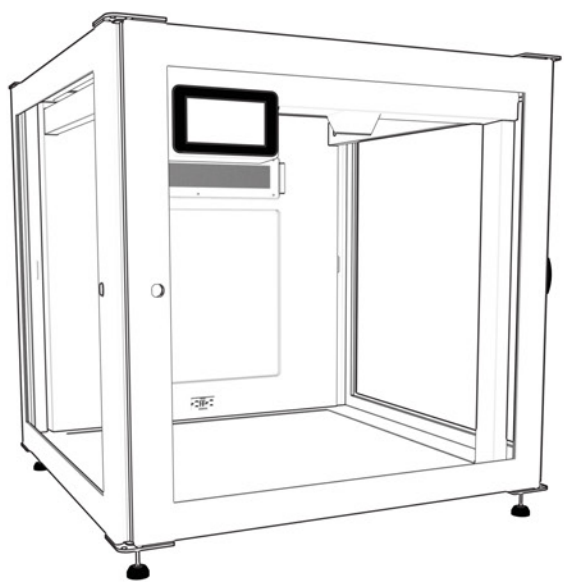


QUESTIONS? COMMENT? PLEASE, LET US KNOW!
SUPPORT@3DPRINTCLEAN.COM

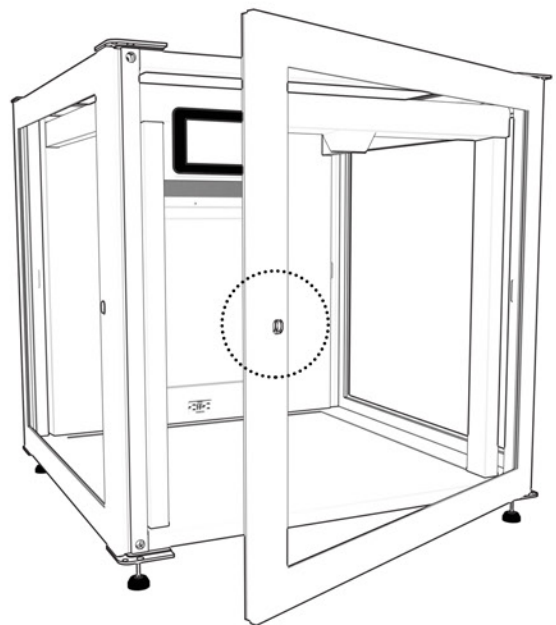
HOW TO INSTALL THE DOOR HANDLES



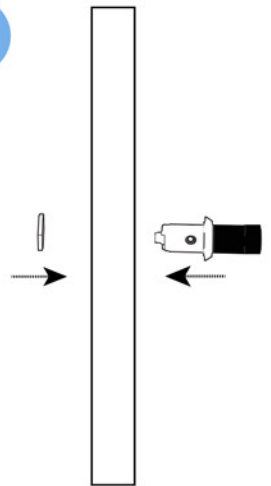
1



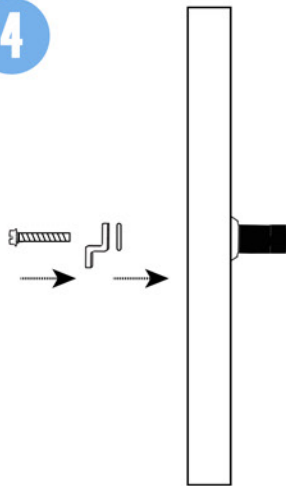
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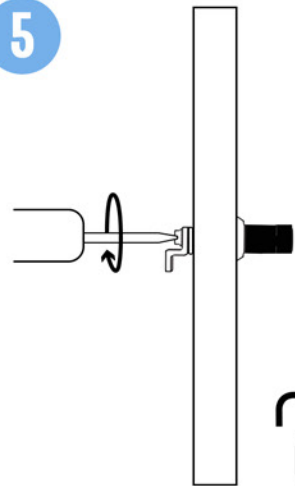
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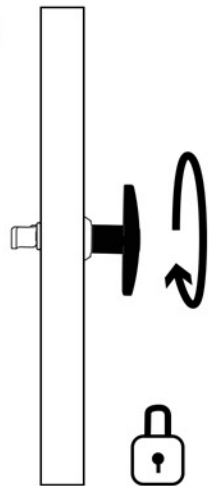
4



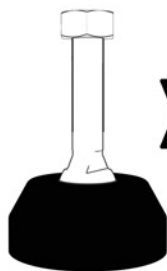
5



6



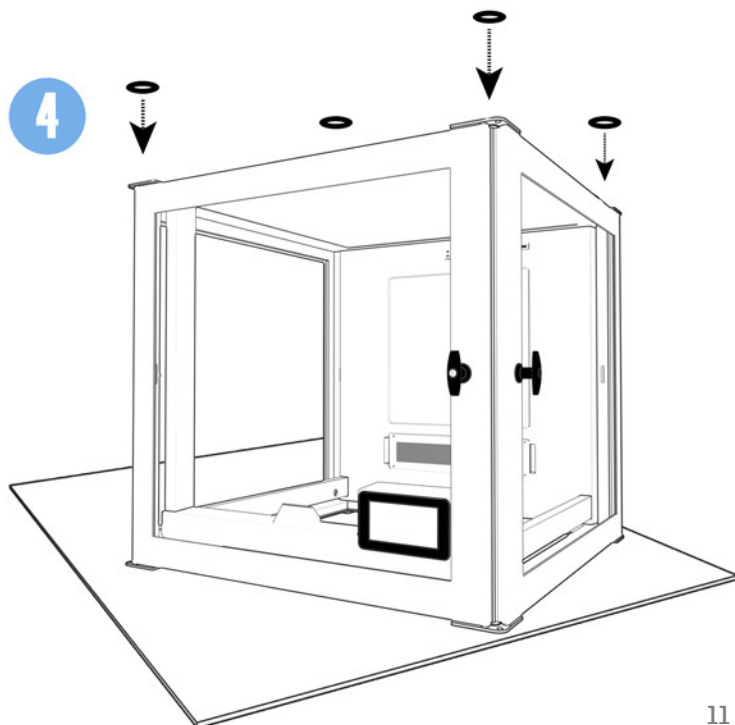
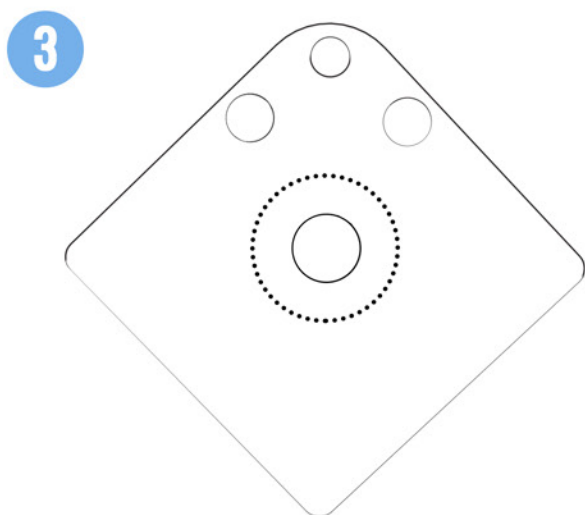
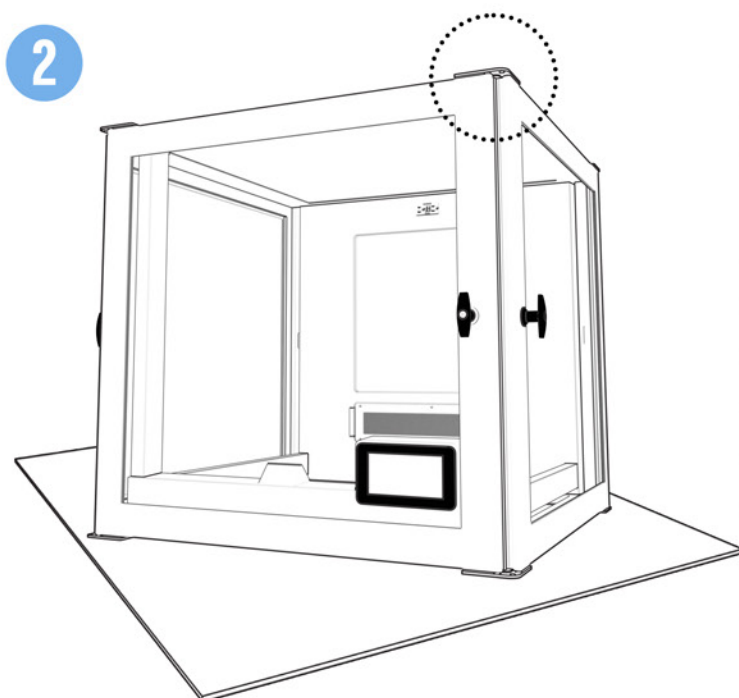
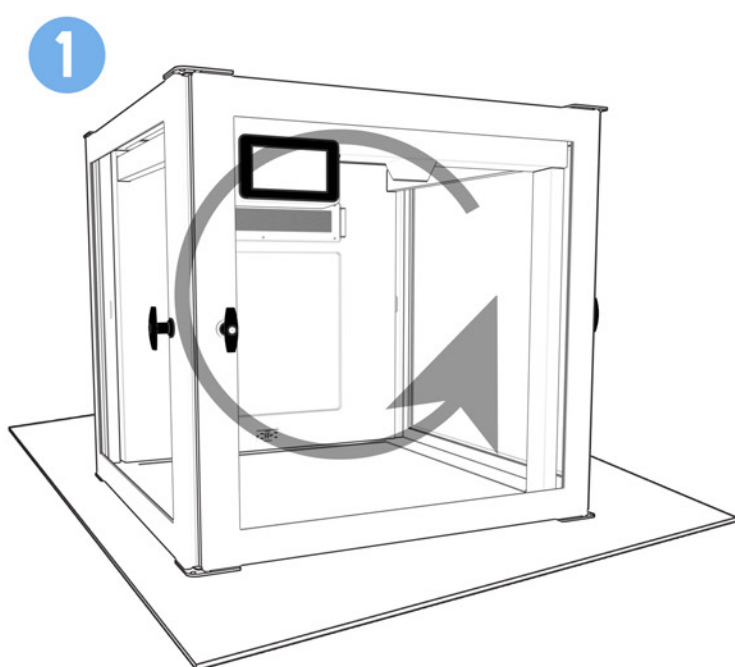
HOW TO INSTALL THE FEET



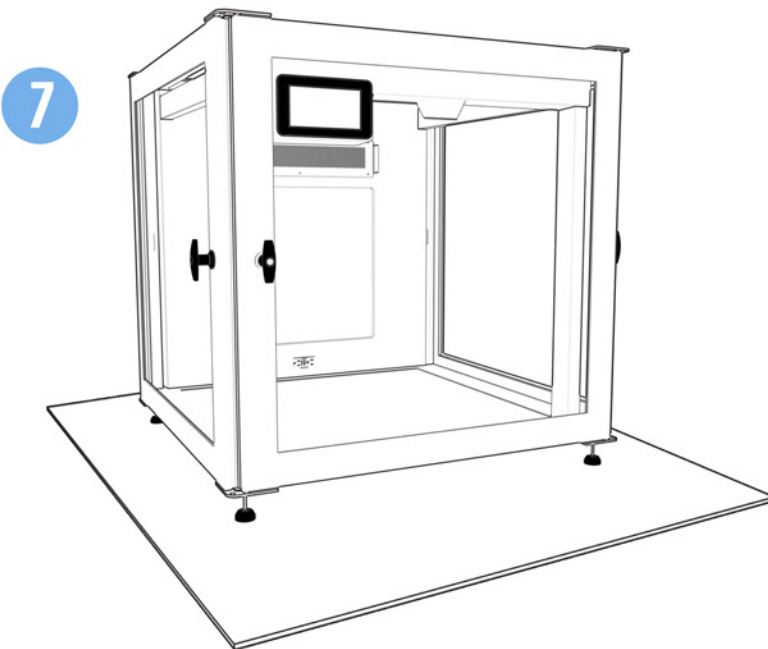
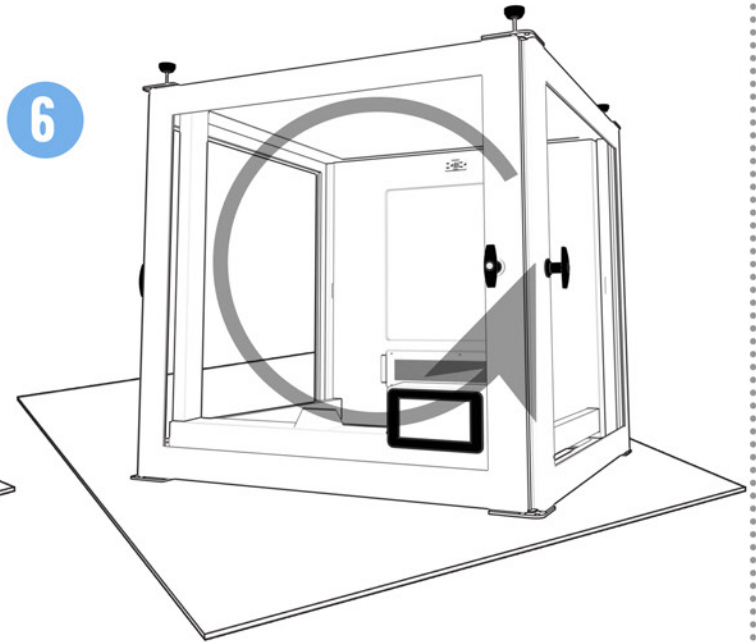
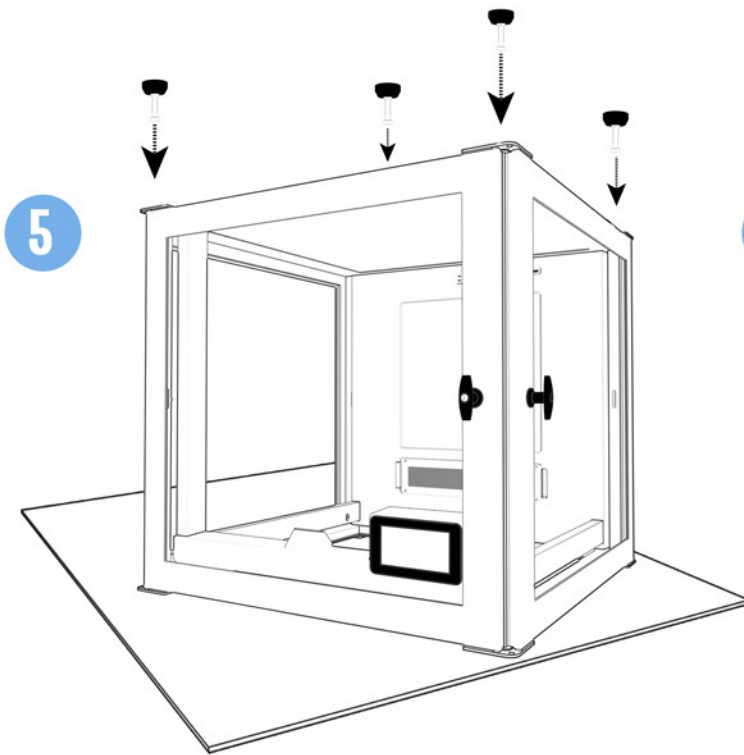
X4



X4

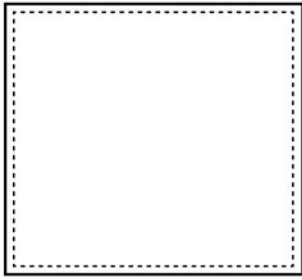


HOW TO INSTALL THE FEET

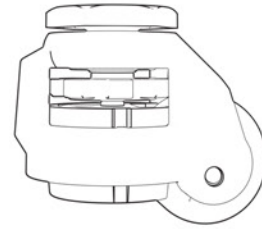


*The touchscreen console may be off position after flipping the enclosure, which may affect the door sensor's readings. Please see the troubleshooting section to shift console back into position.

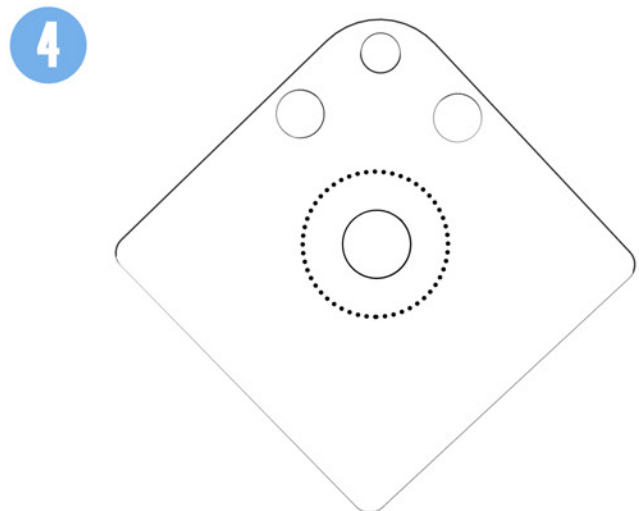
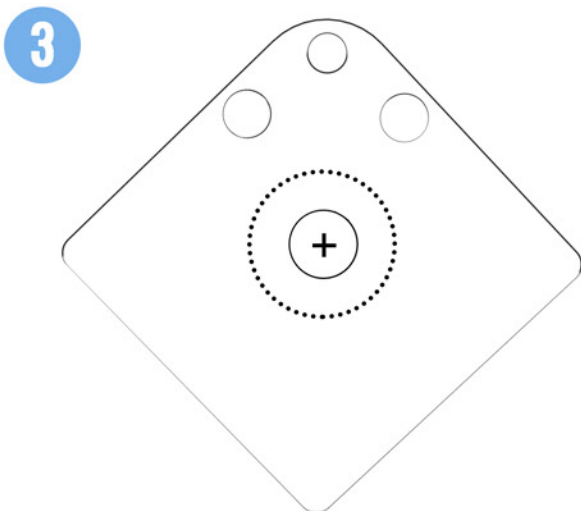
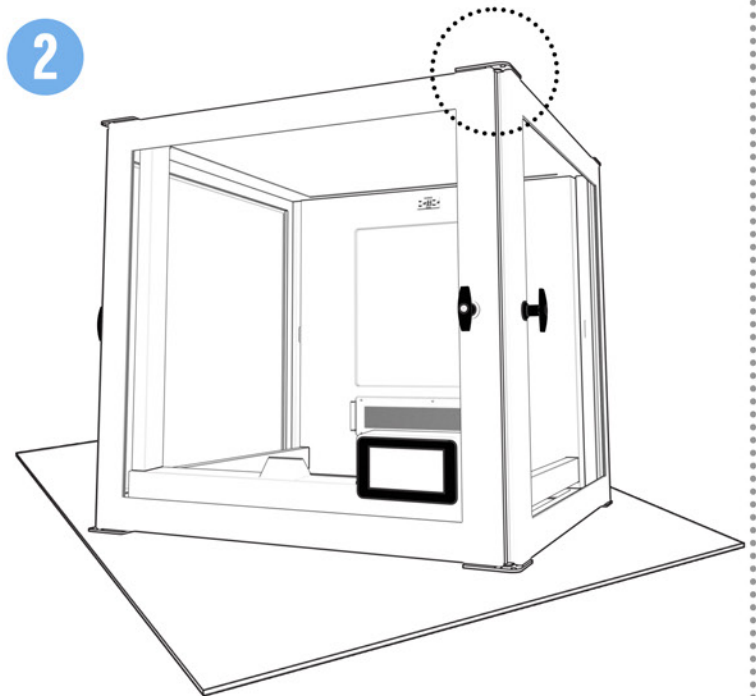
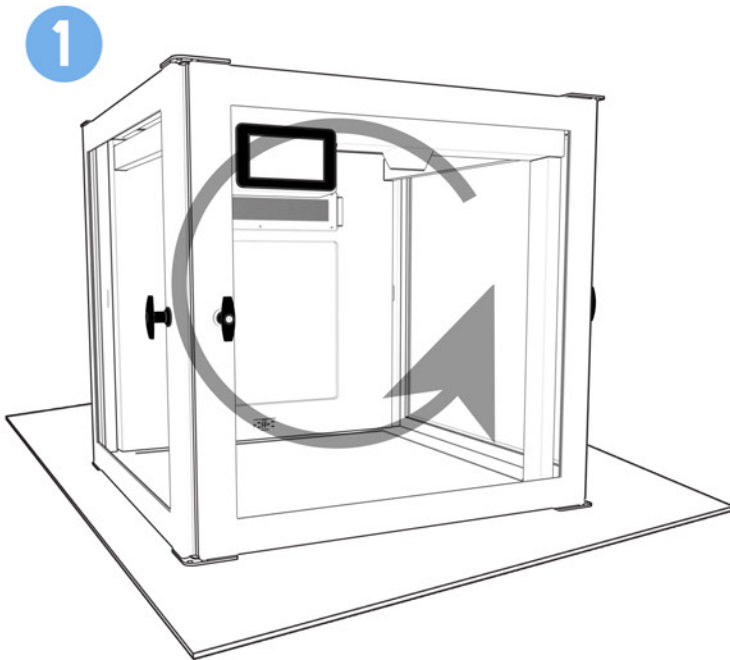
HOW TO INSTALL THE CASTORS



X4

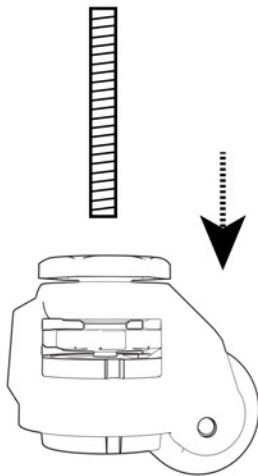


X4

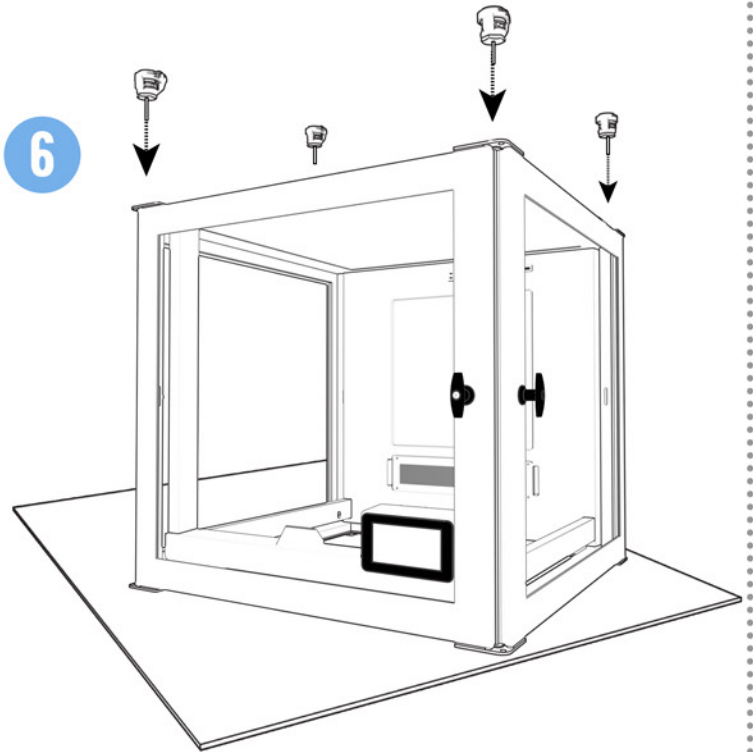


HOW TO INSTALL THE CASTORS

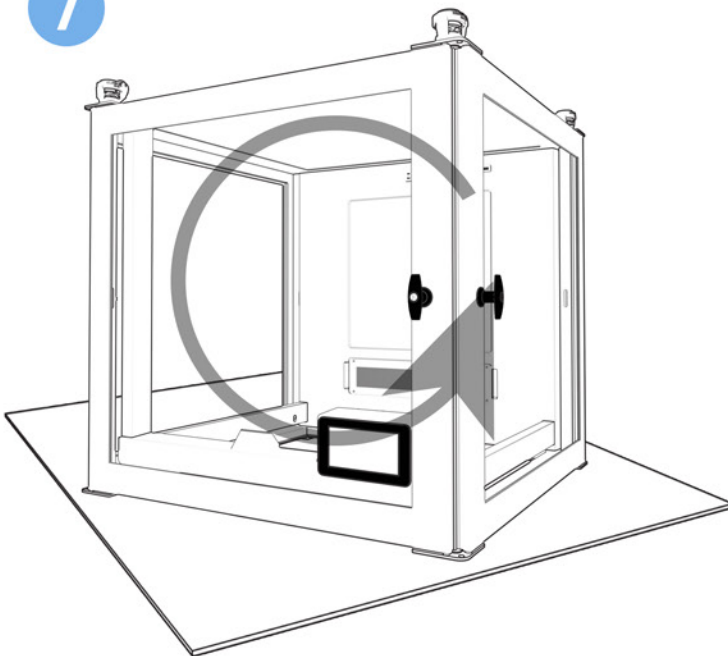
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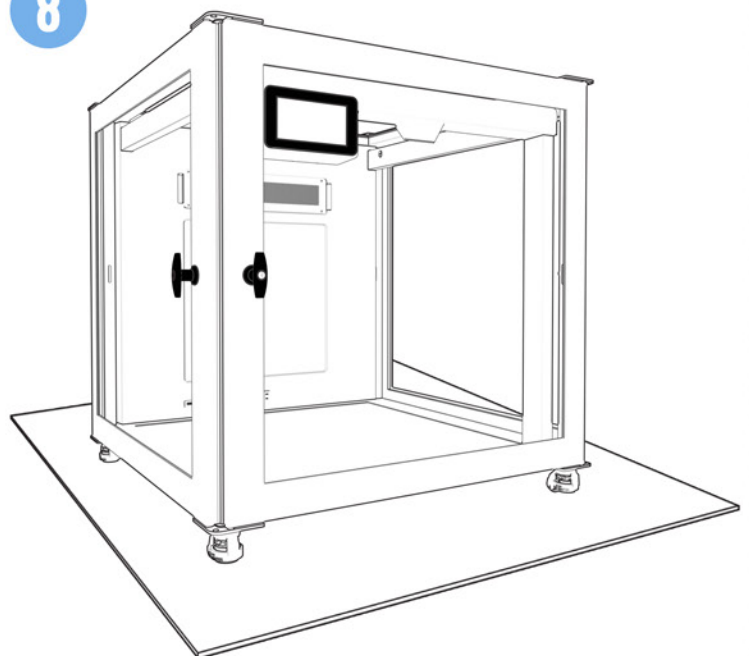
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7



8

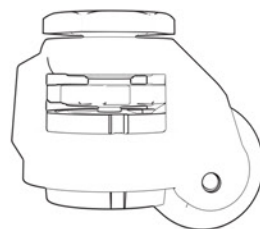


*The touchscreen console may be off position after flipping the enclosure, which may affect the door sensor's readings. Please see the troubleshooting section to shift console back into position.

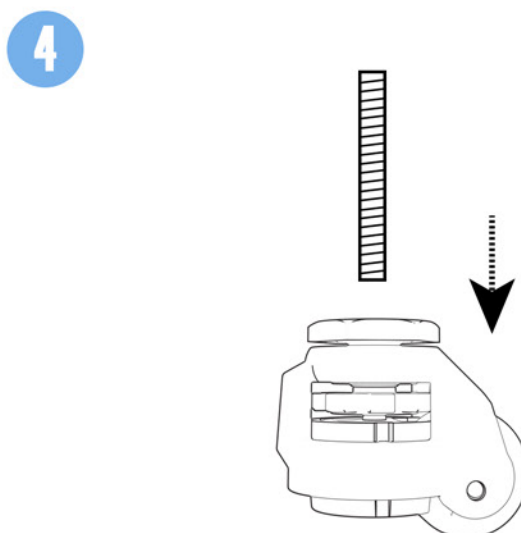
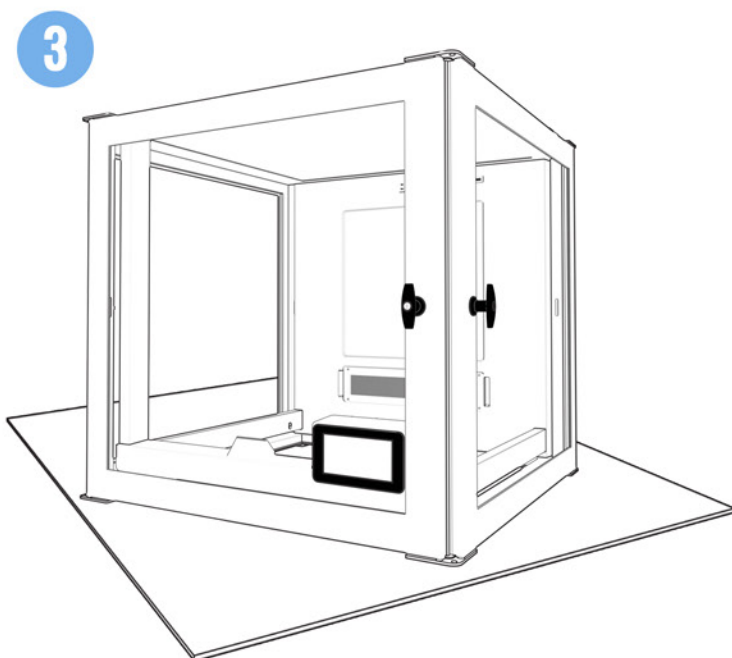
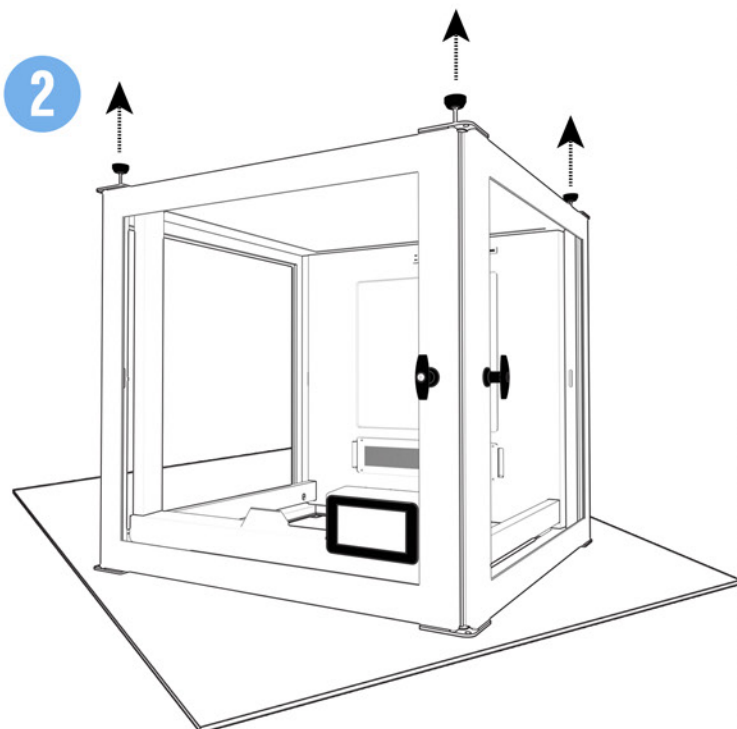
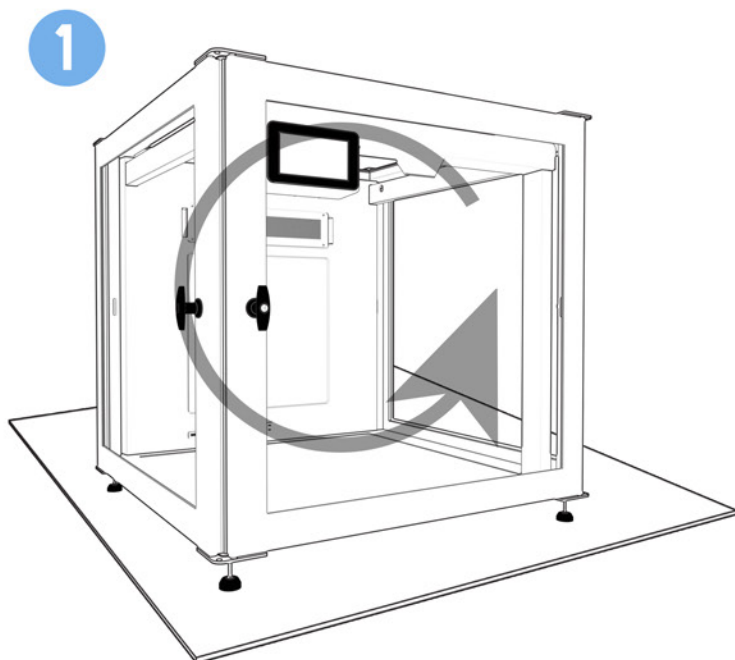
HOW TO REPLACE THE FEET WITH CASTORS



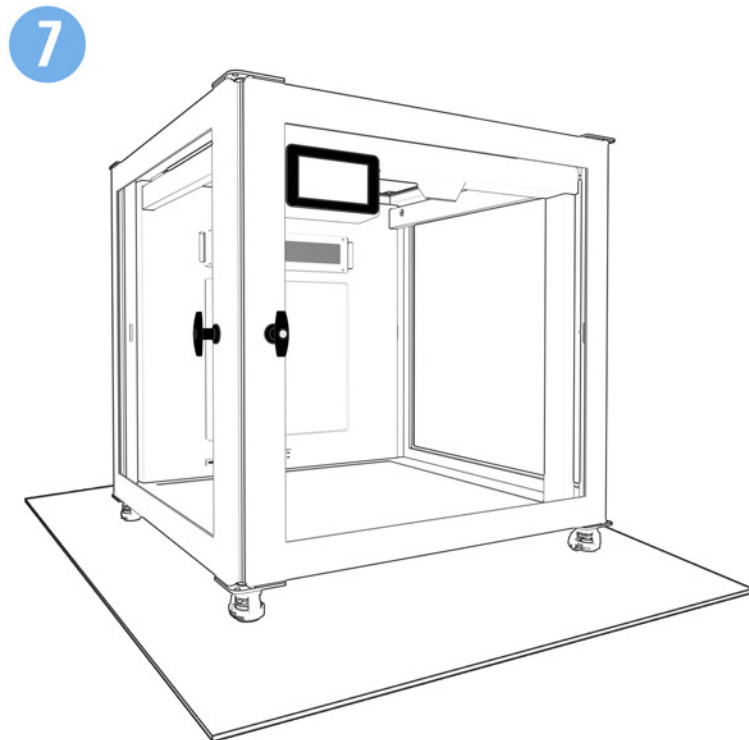
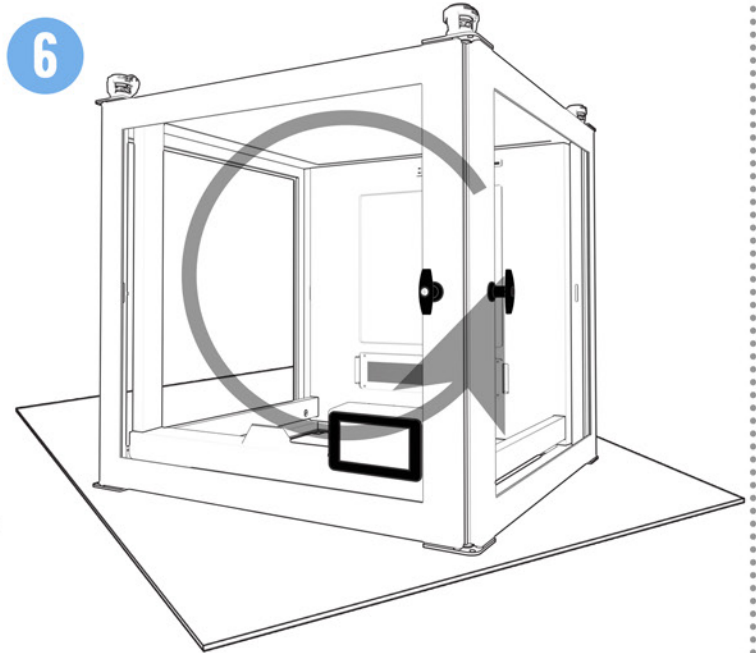
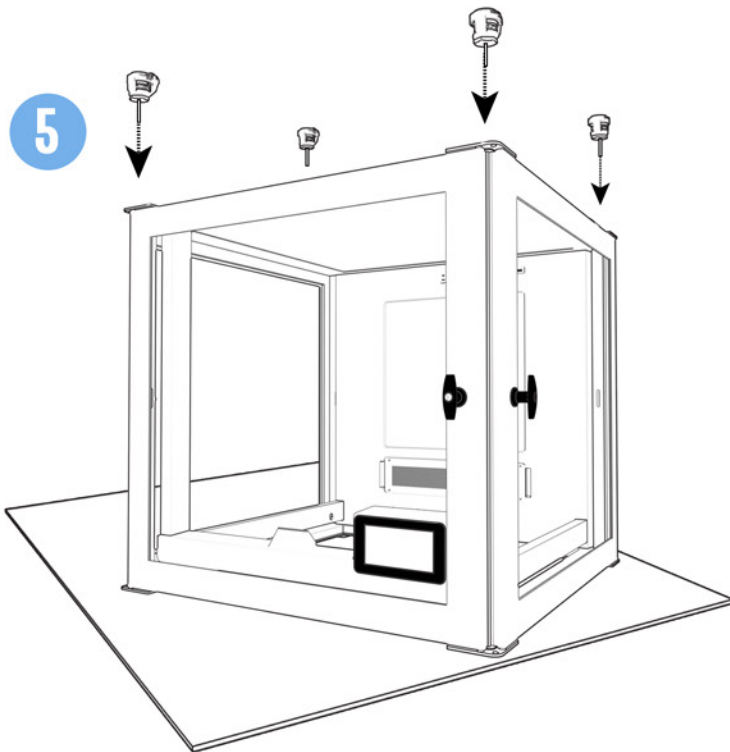
X4



X4

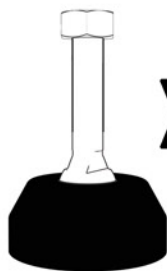


HOW TO REPLACE THE FEET WITH CASTORS



*The touchscreen console may be off position after flipping the enclosure, which may affect the door sensor's readings. Please see the troubleshooting section to shift console back into position.

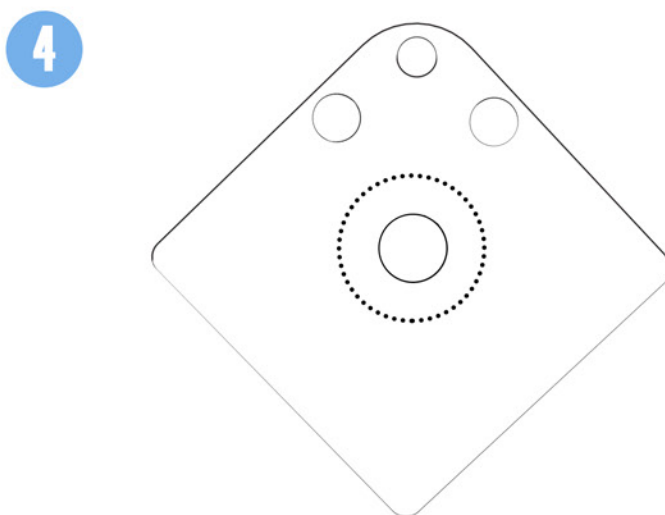
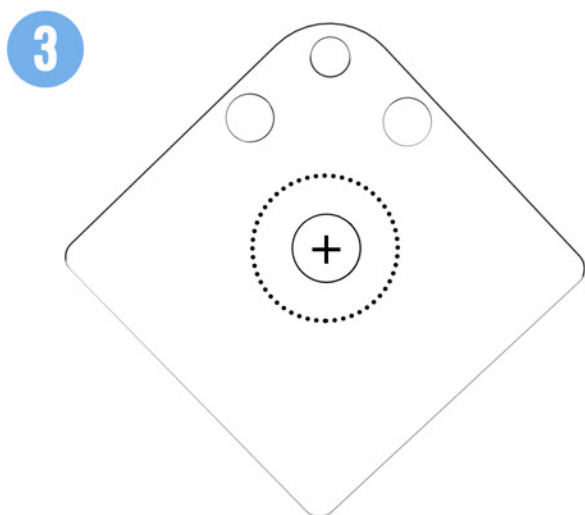
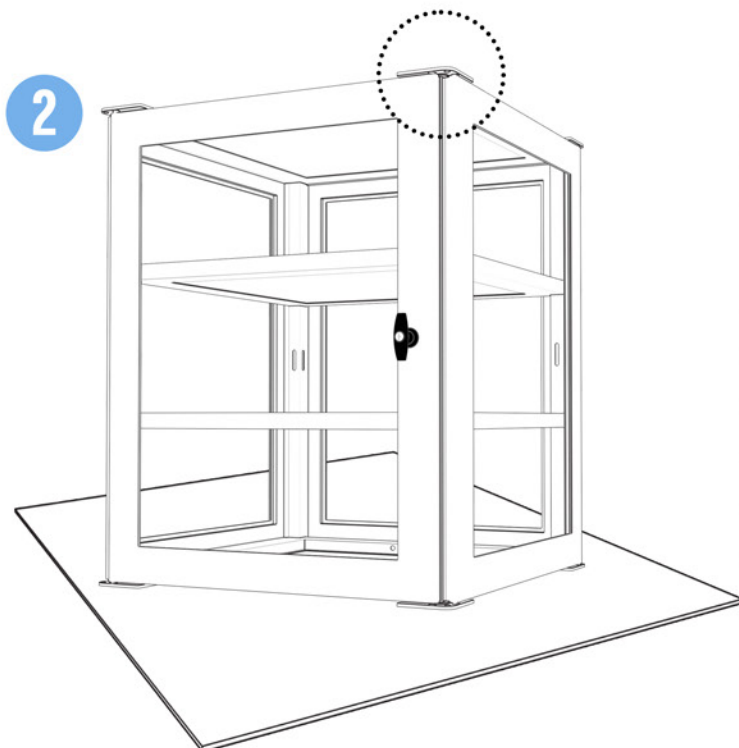
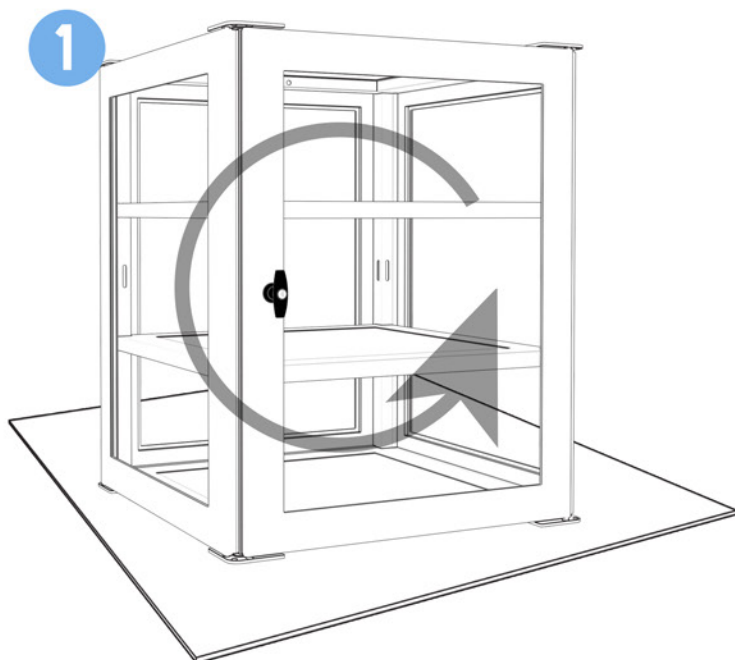
HOW TO INSTALL THE FEET ON THE CABINET



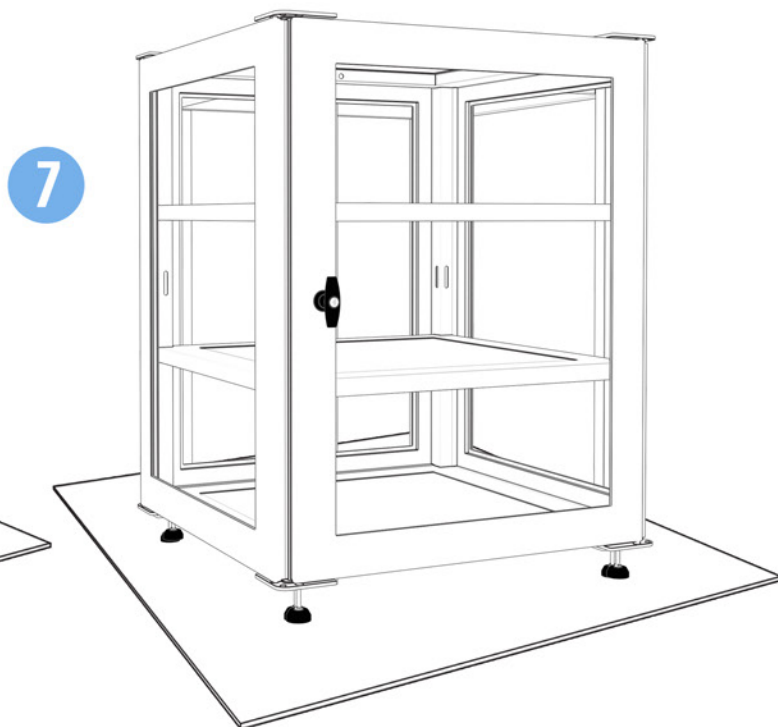
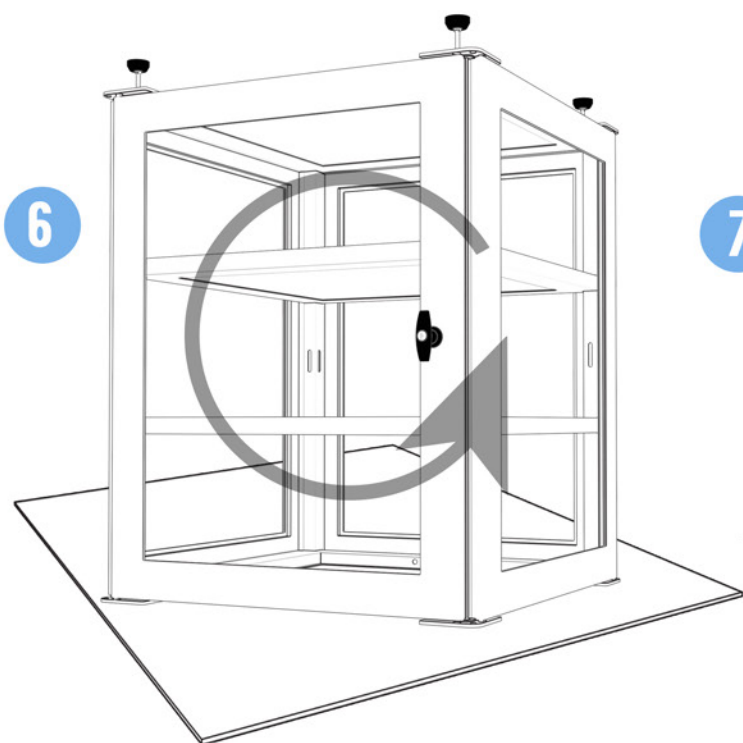
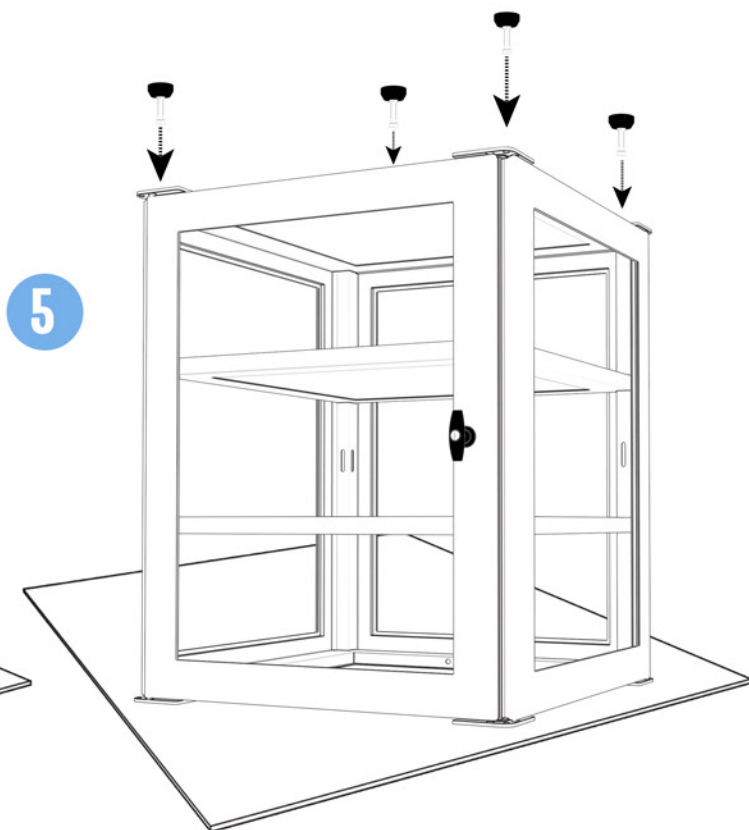
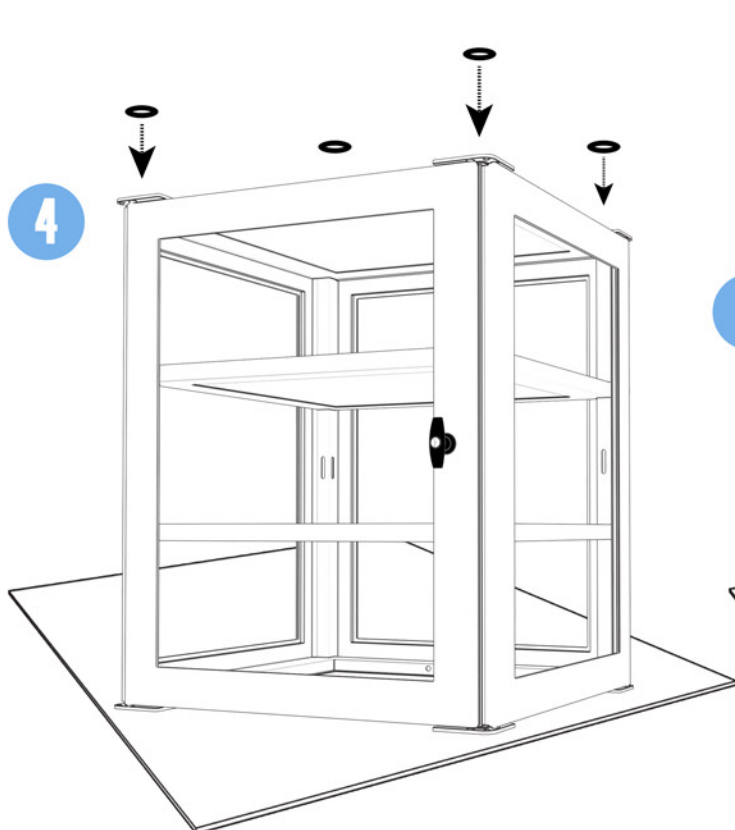
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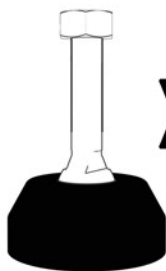
X4



HOW TO INSTALL THE FEET ON THE CABINET



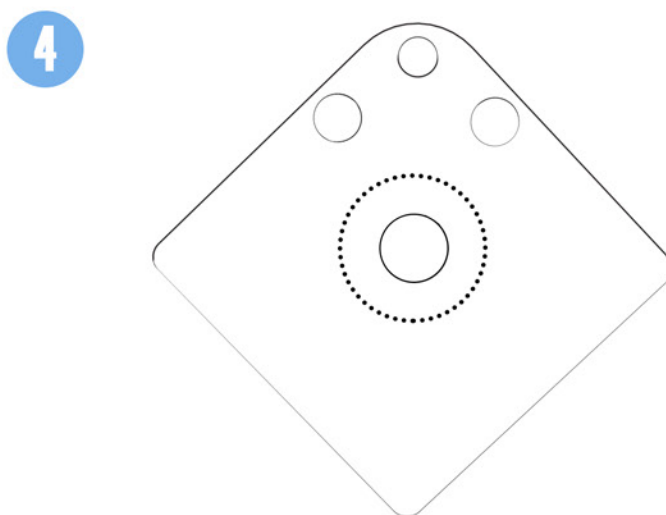
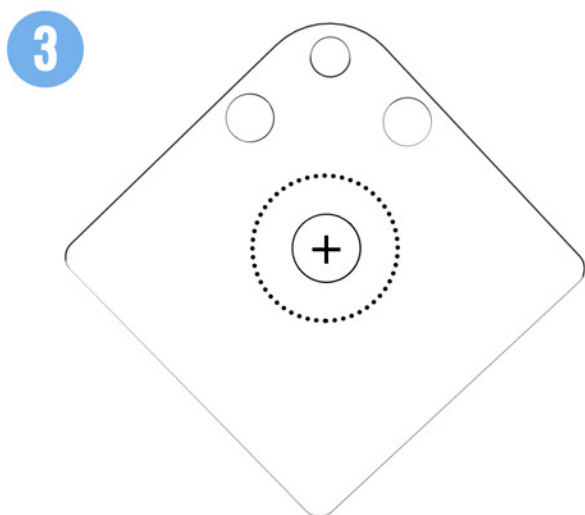
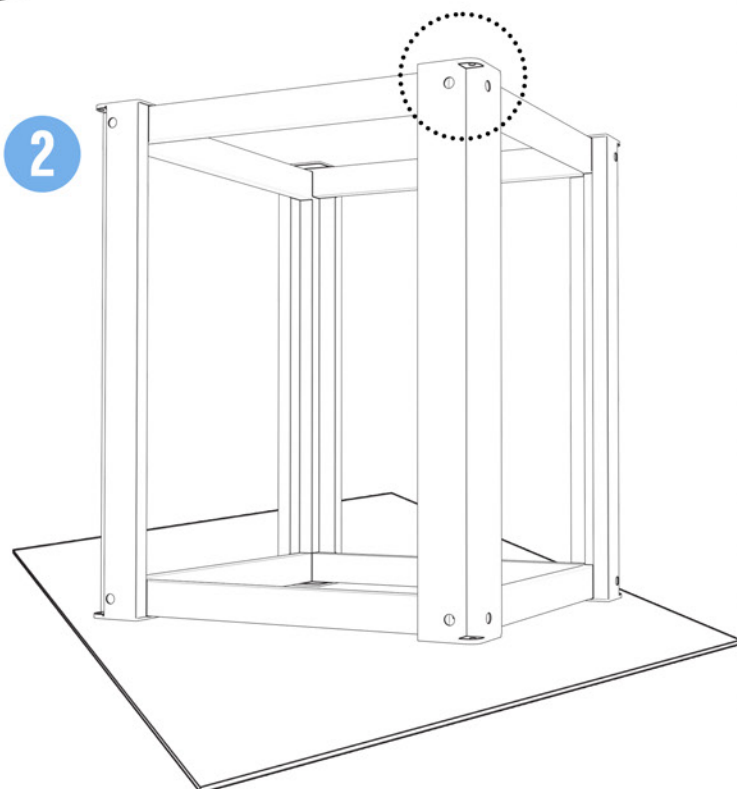
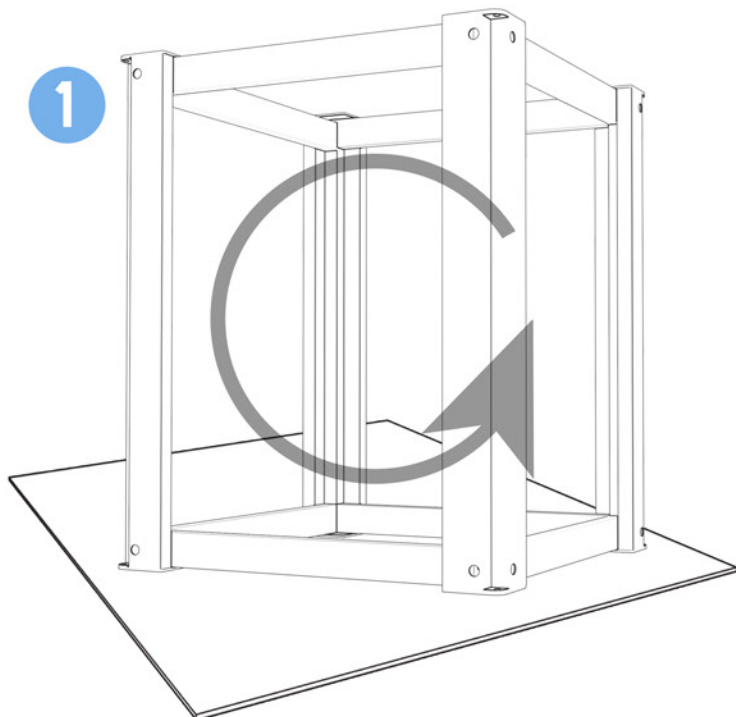
HOW TO INSTALL THE FEET ON THE STAND



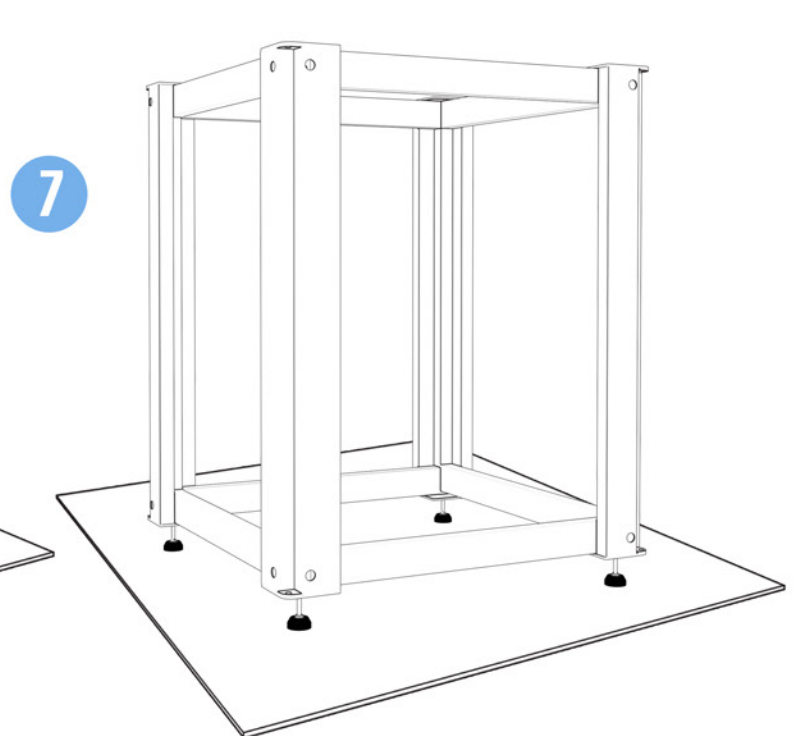
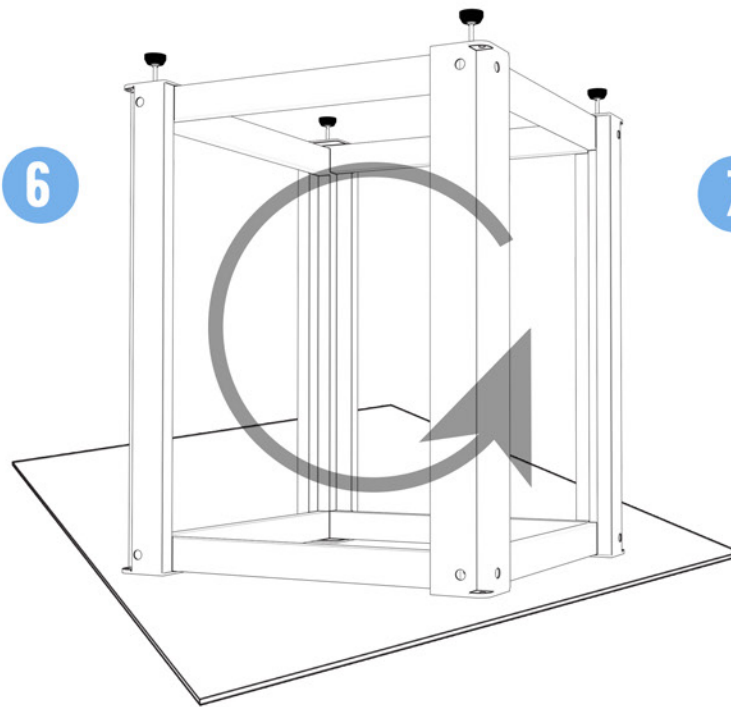
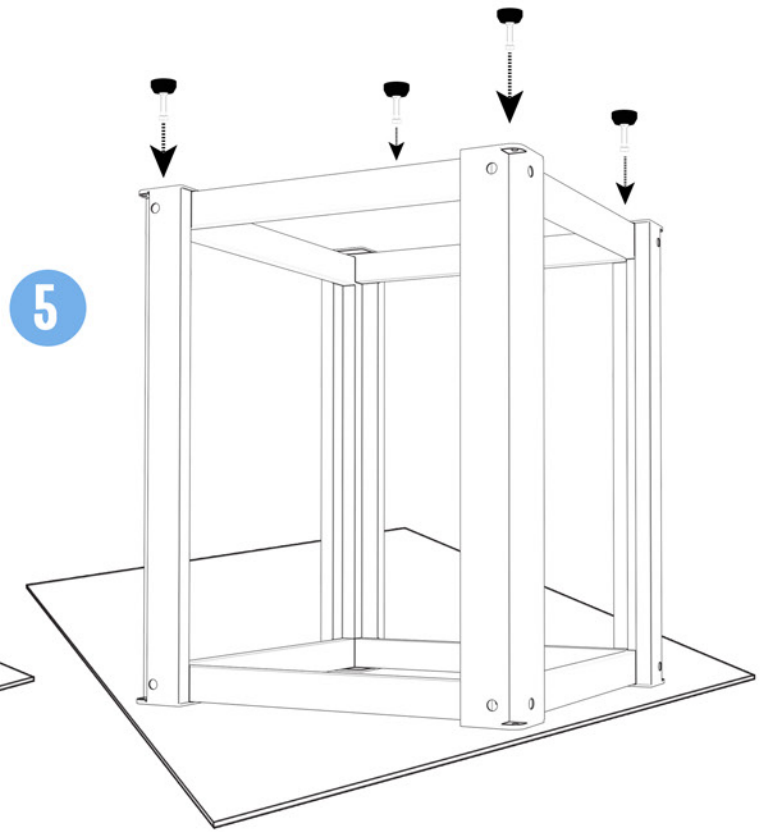
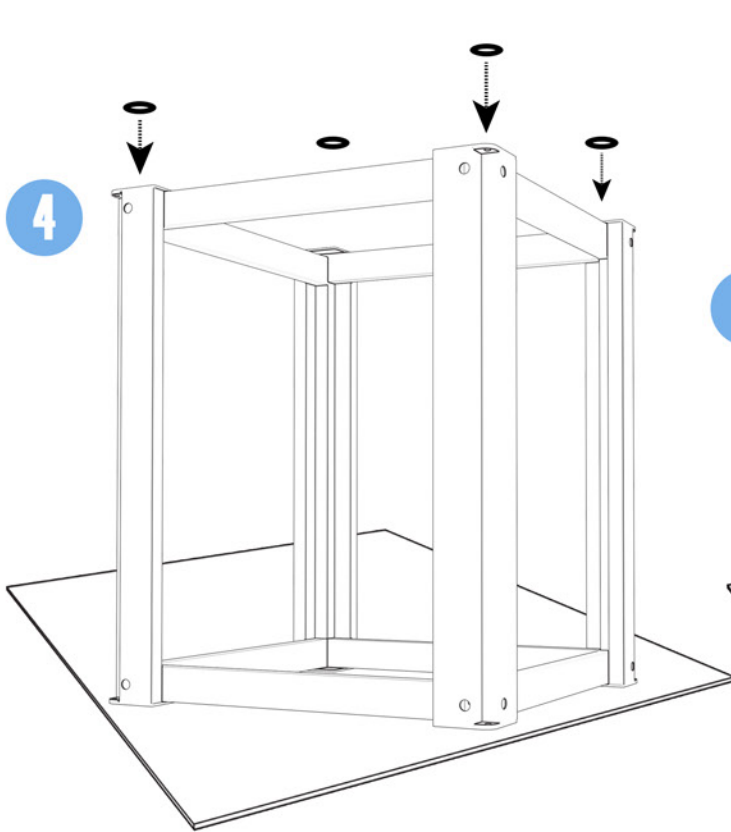
X4



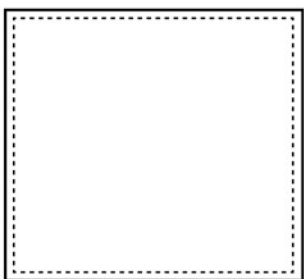
X4



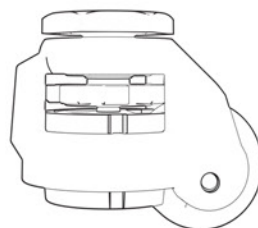
HOW TO INSTALL THE FEET ON THE STAND



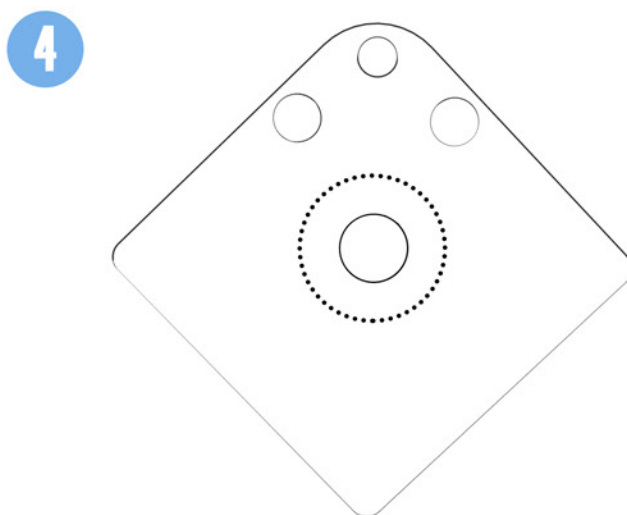
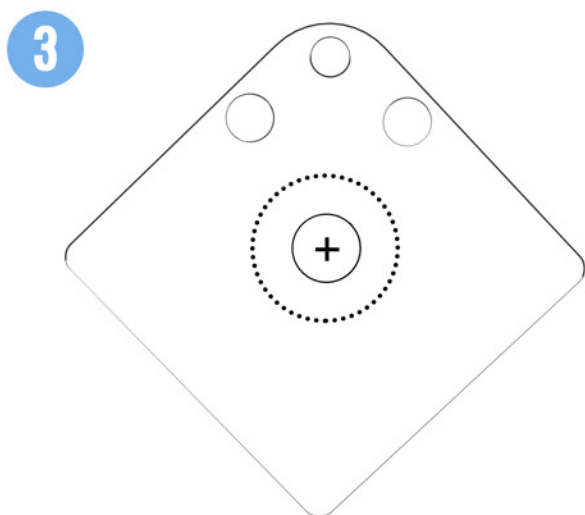
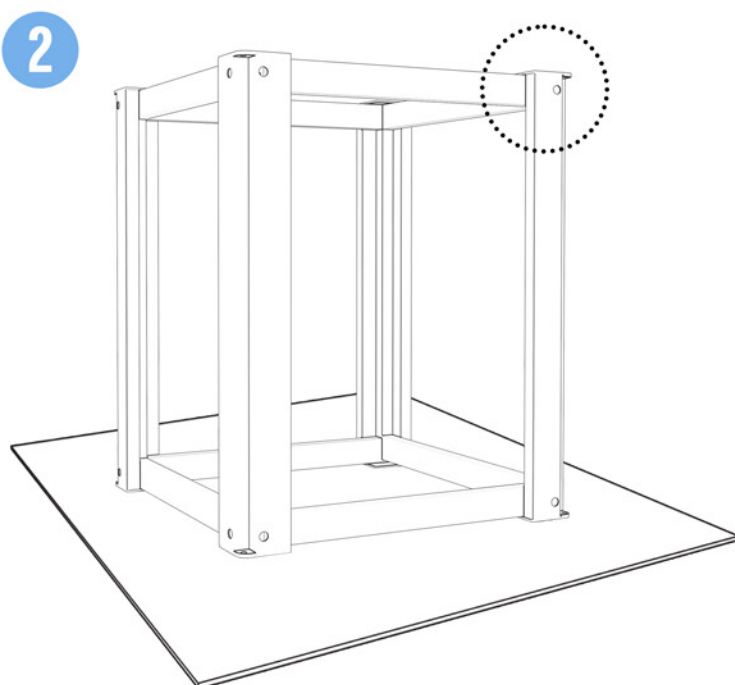
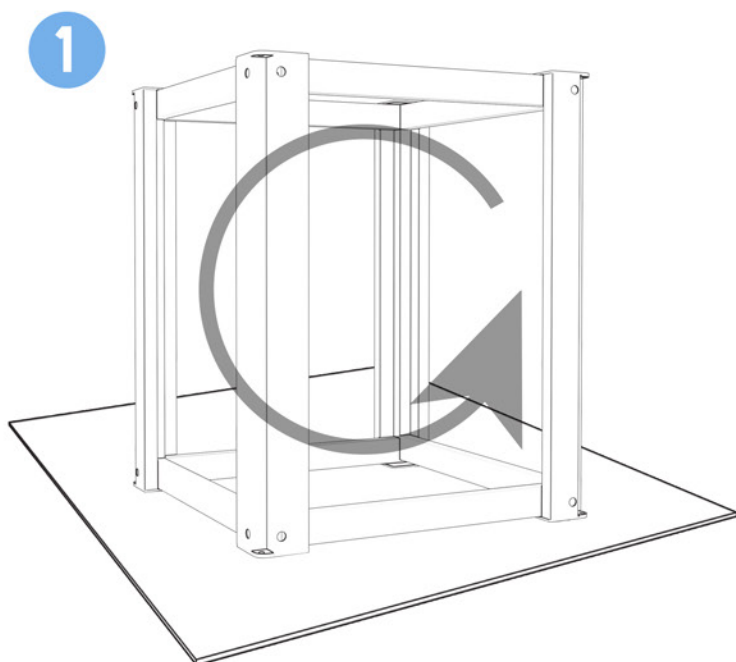
HOW TO INSTALL THE CASTORS TO THE STAND



X4

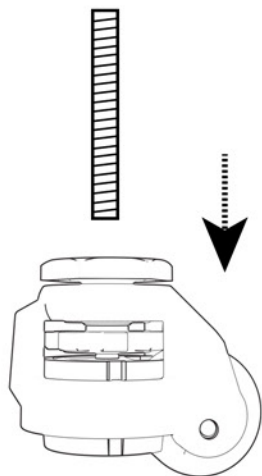


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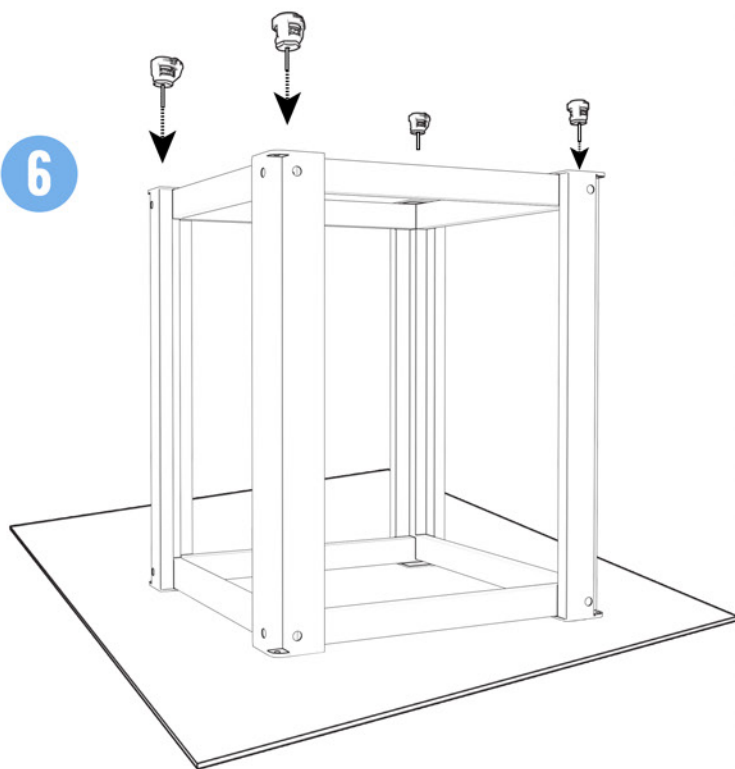


HOW TO INSTALL THE CASTORS TO THE STAND

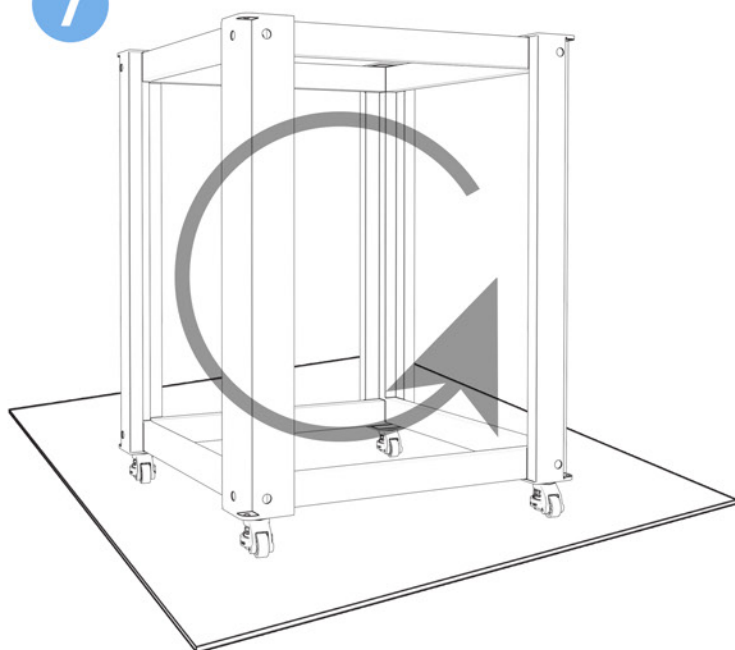
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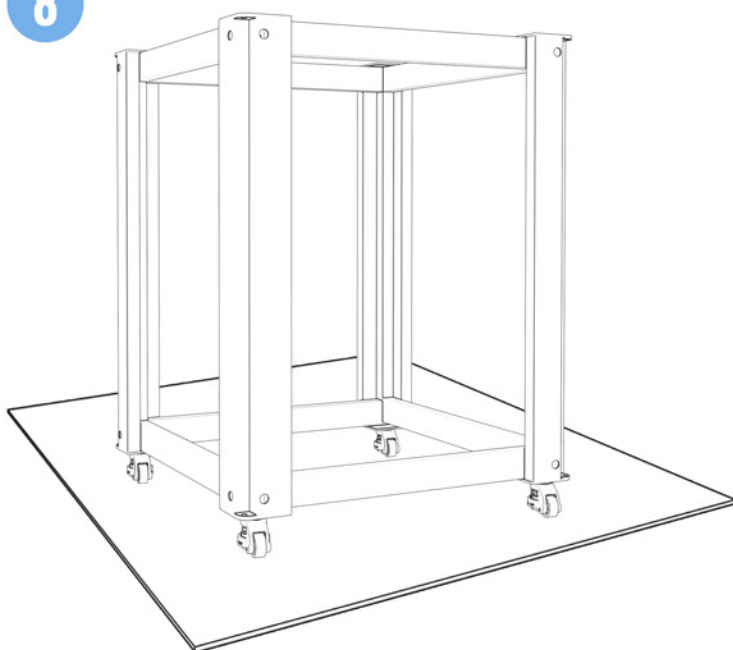
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7



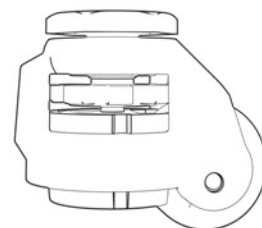
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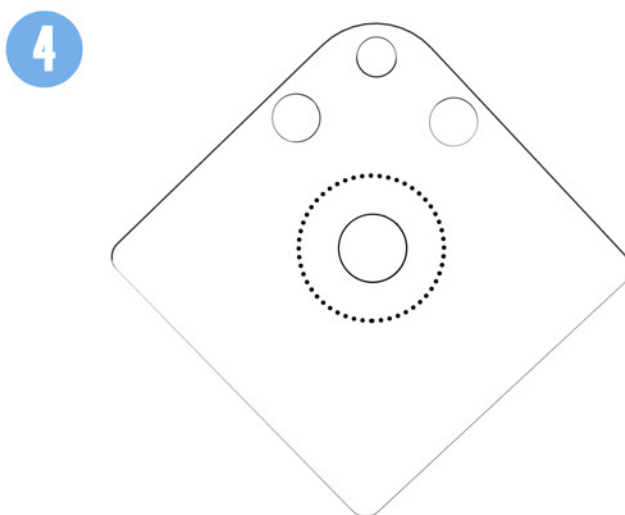
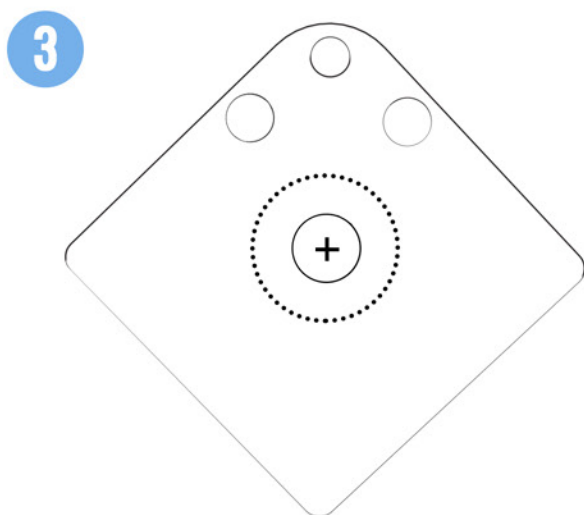
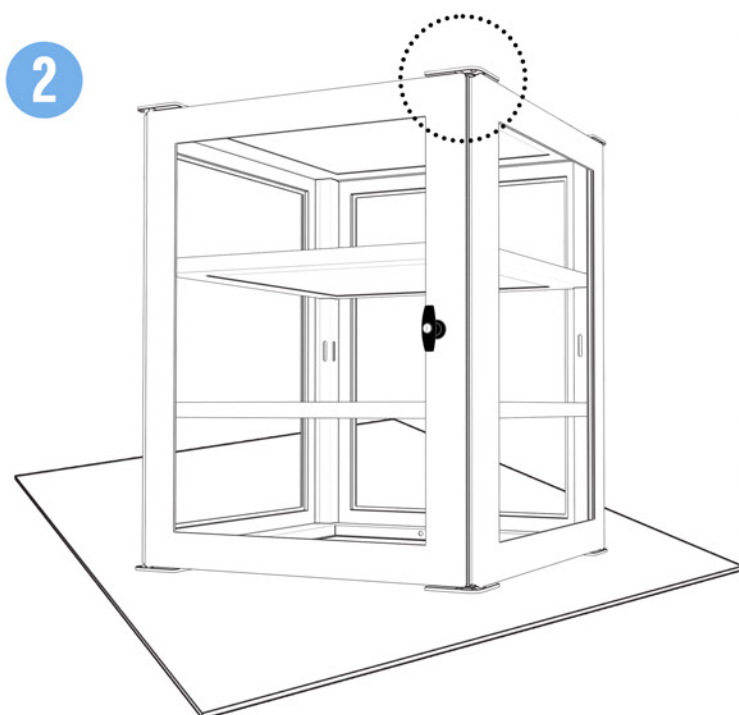
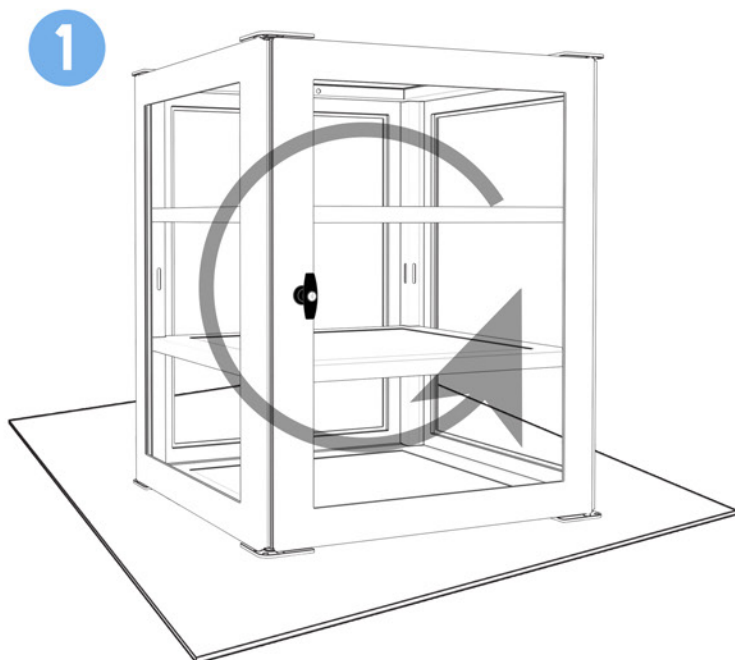
HOW TO INSTALL THE CASTORS TO THE CABINET



X4

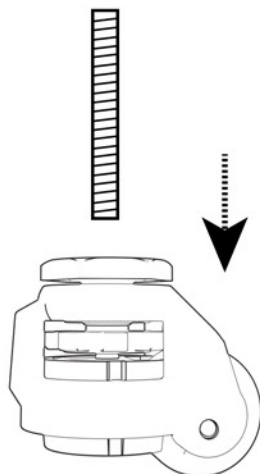


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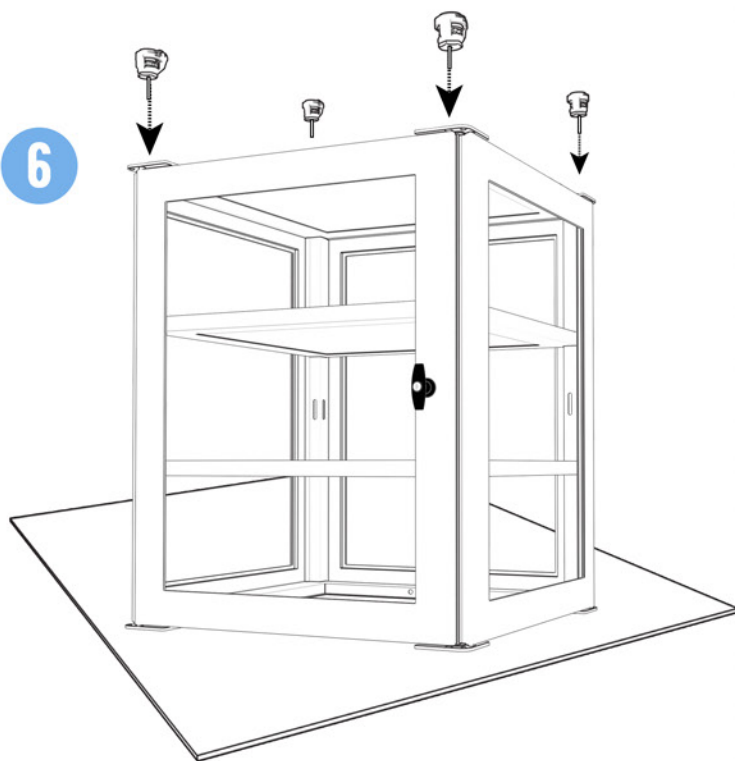


HOW TO INSTALL THE CASTORS TO THE CABINET

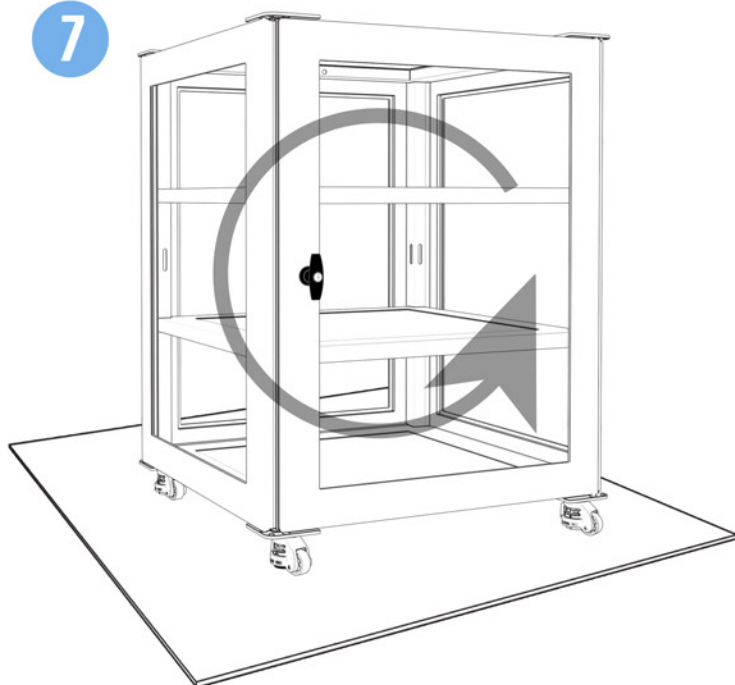
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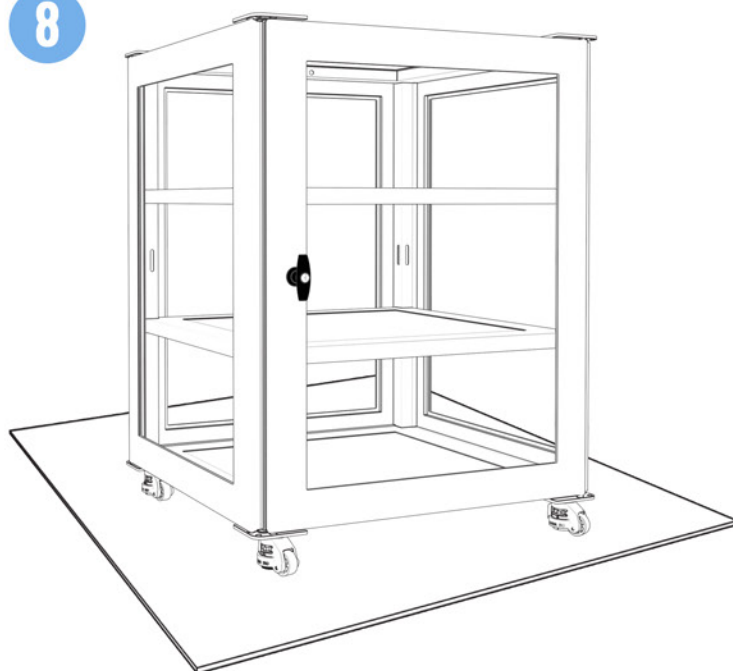
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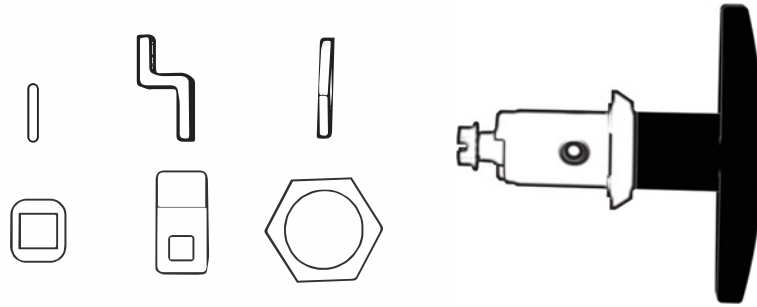
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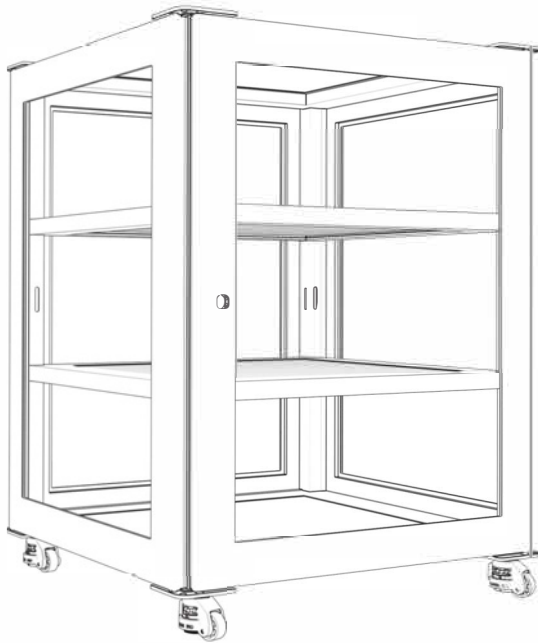
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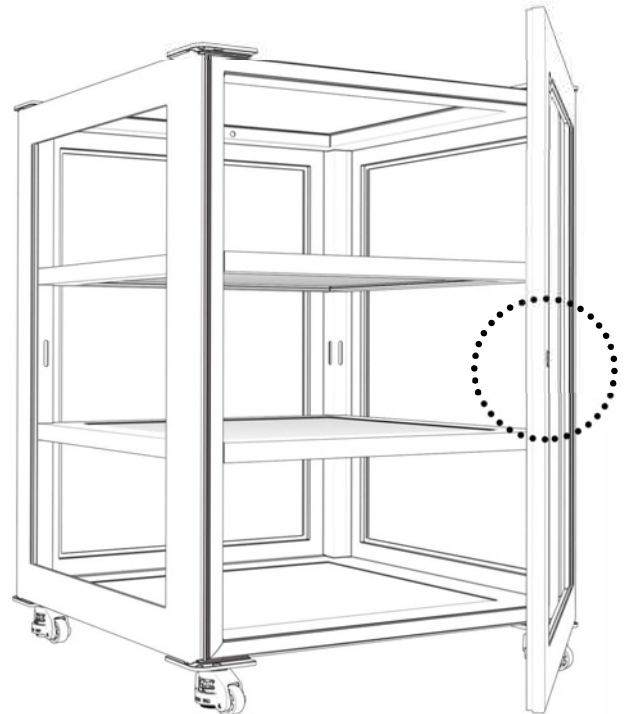
HOW TO INSTALL THE DOOR HANDLES TO THE CABINET



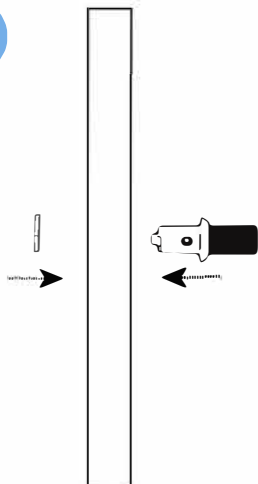
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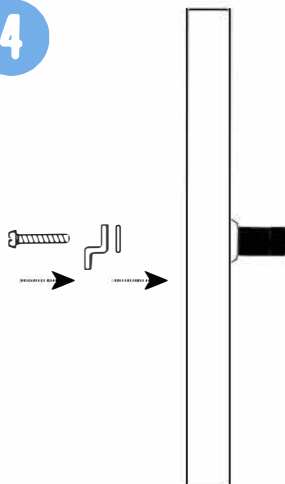
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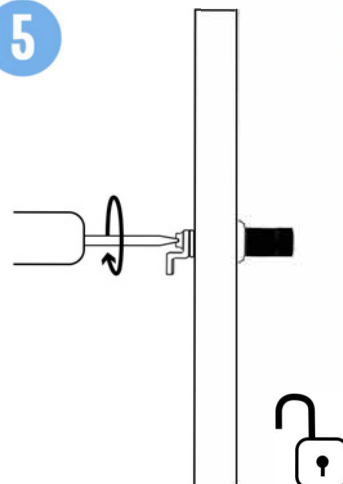
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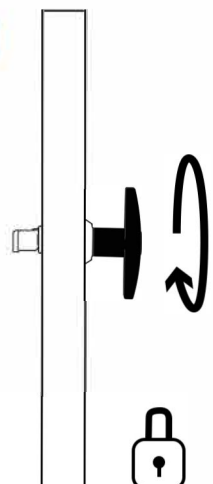
4



5



6

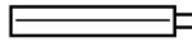


HOW TO CHANGE THE FILTERS

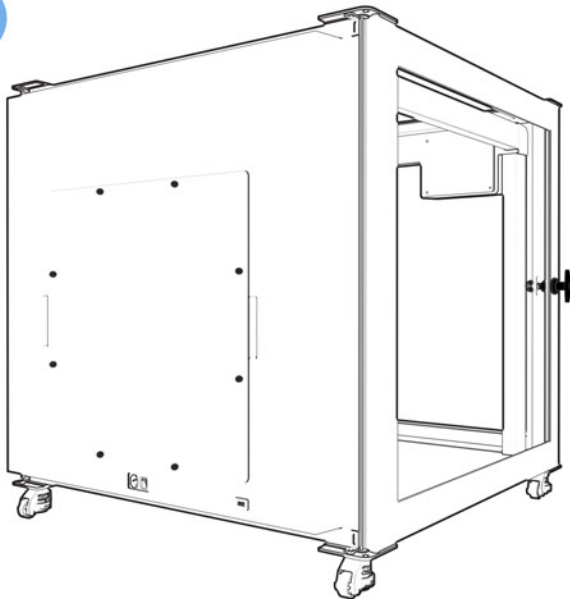
*Please unscrew / screw slowly to prevent stripping of screws!

*Remove filters from plastic bags before installing!

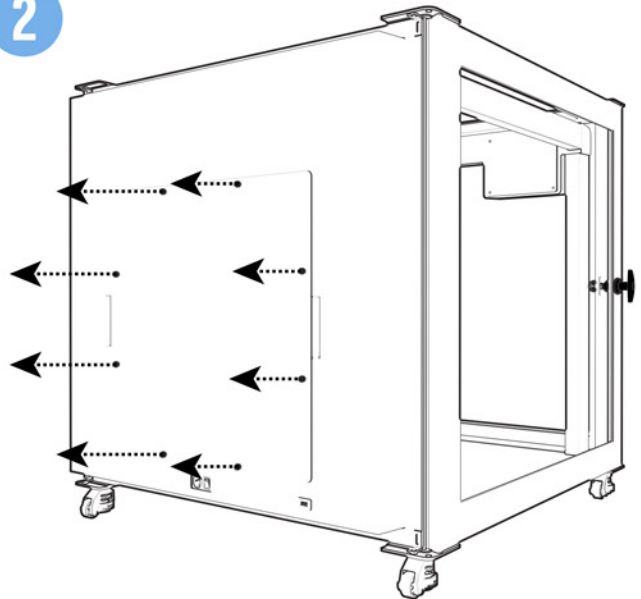
*Door and feet hardware can be found inside filter cover!



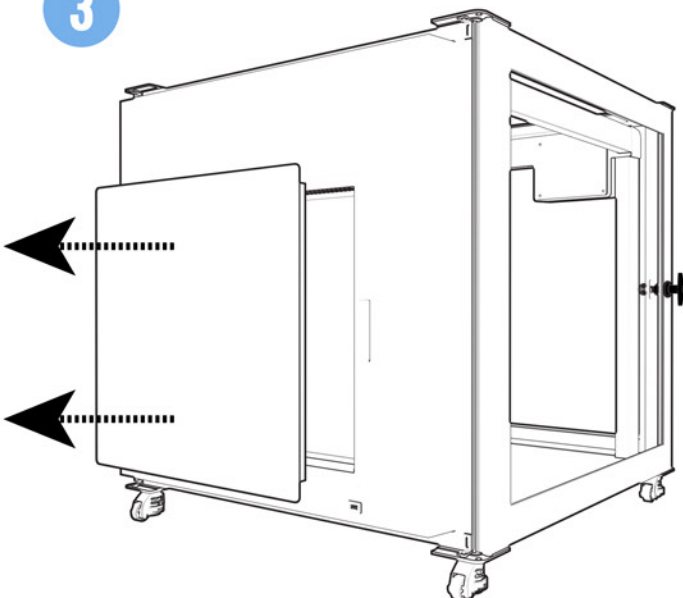
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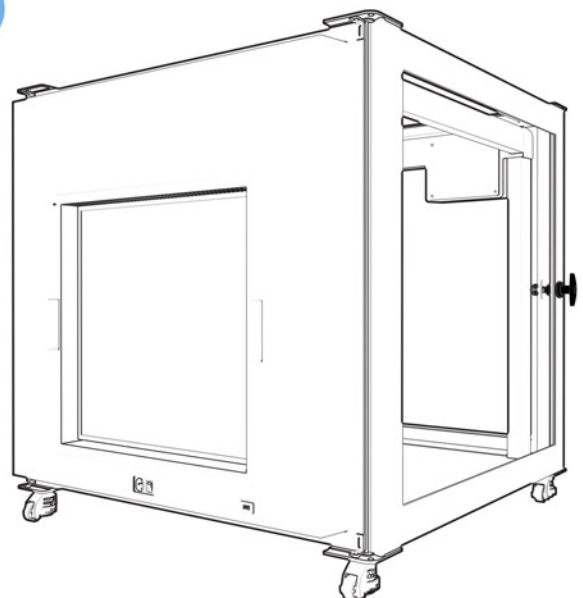
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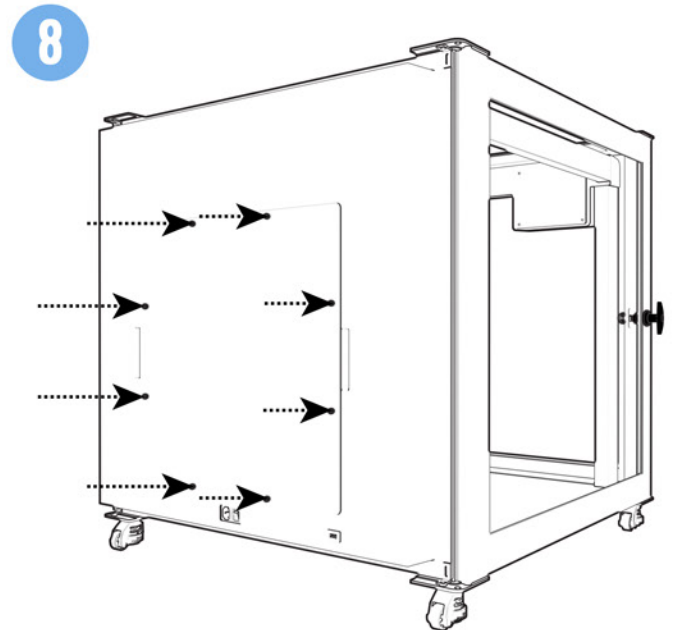
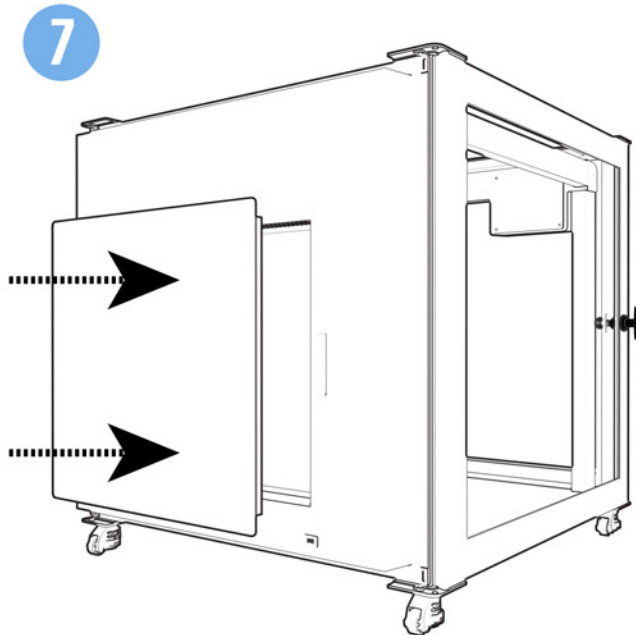
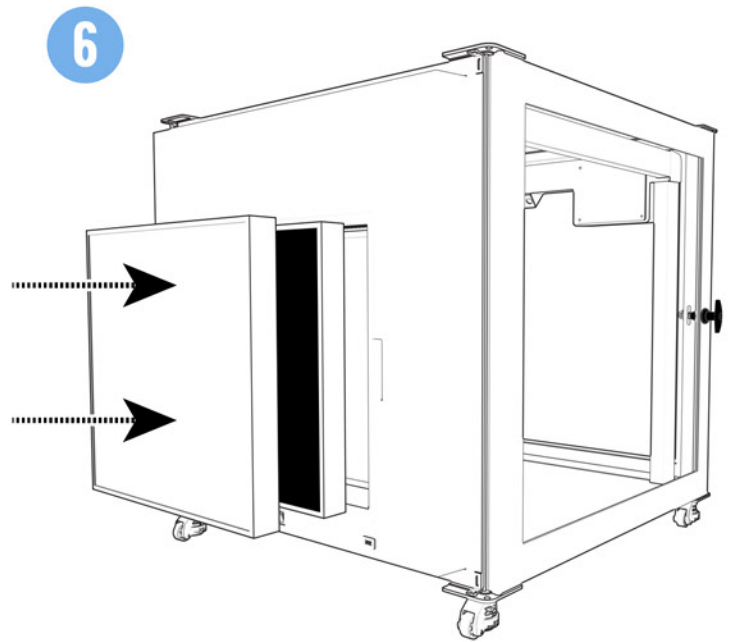
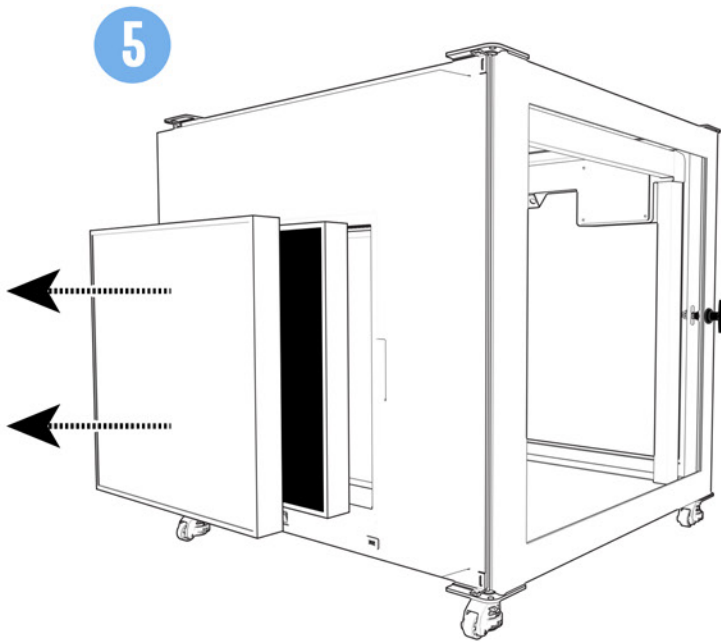
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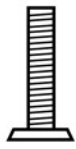
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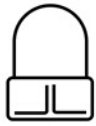
HOW TO CHANGE THE FILTERS



HOW TO INSTALL THE FIRE SUPPRESSOR



X2

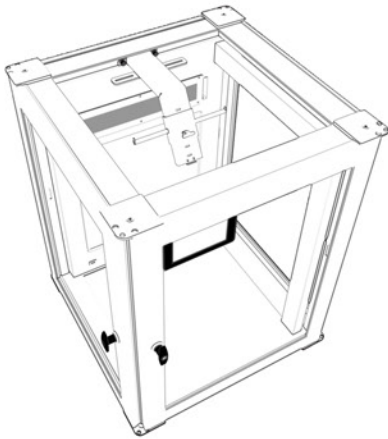


X2

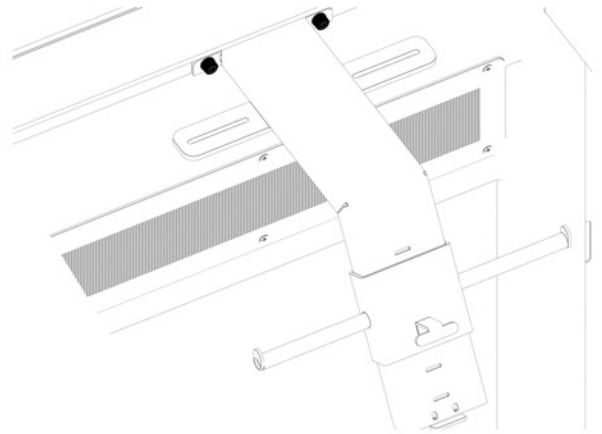


***Please use caution when handling fire suppressor! The glass vile is fragile!**

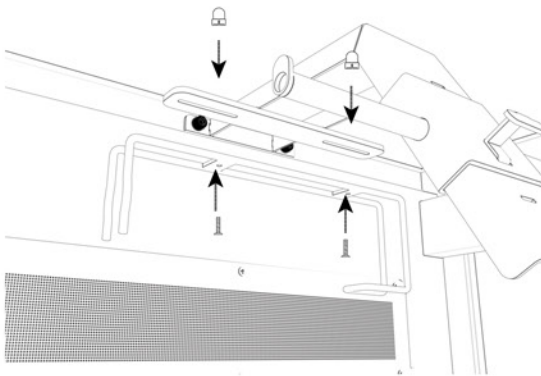
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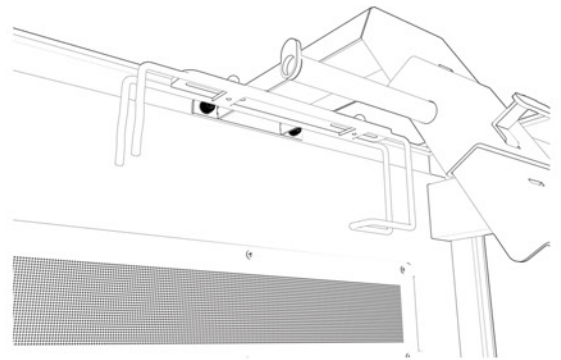
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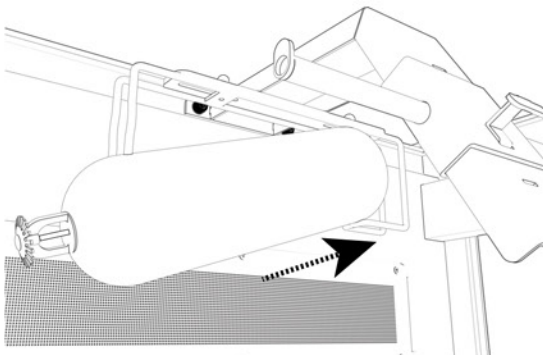
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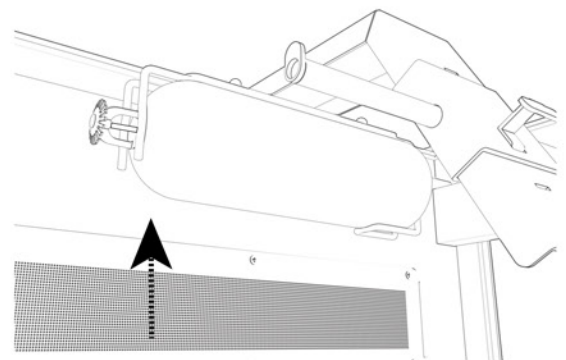
4



5



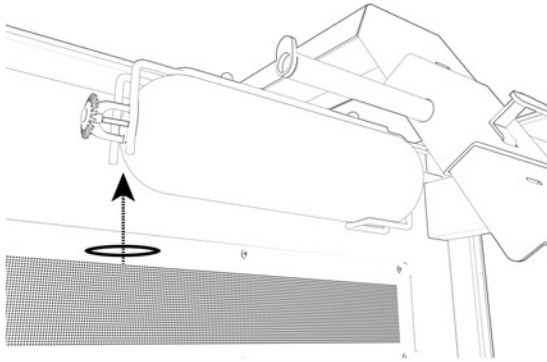
6



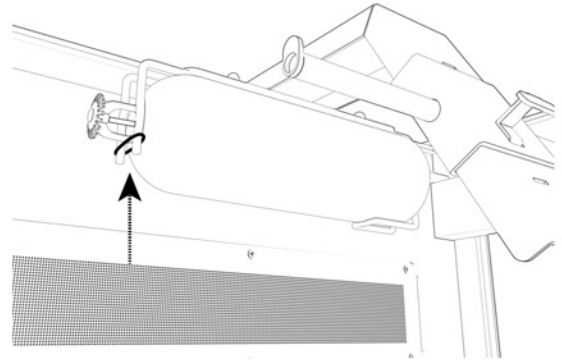
HOW TO INSTALL THE FIRE SUPPRESSOR

***Please use caution when handling fire suppressor! The glass vile is fragile!**

7



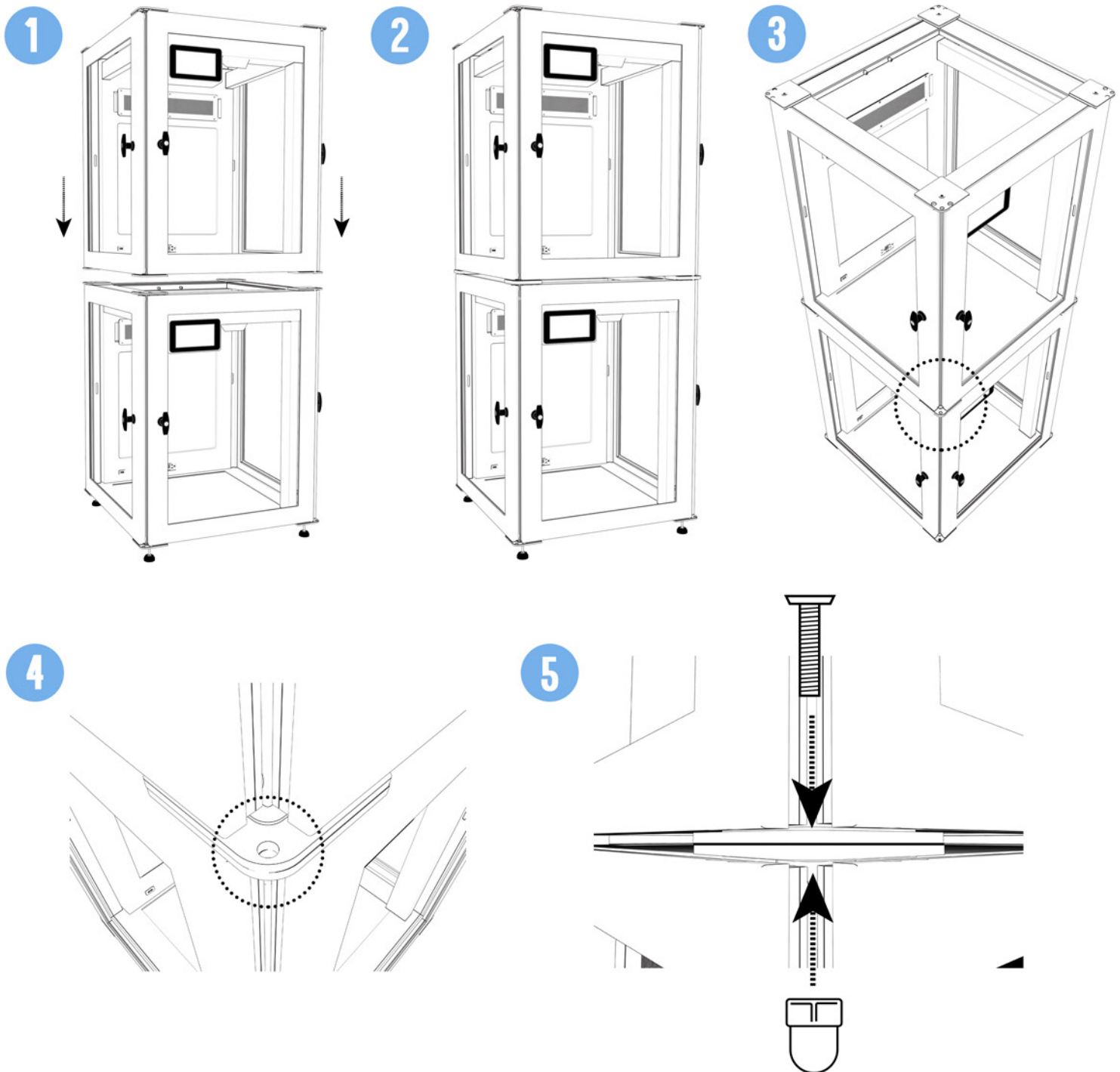
8



STACKING MULTIPLE ENCLOSURES



***Please work with a partner when stacking enclosures!**
***Do not leave units unattended until stack kit installation is complete!**

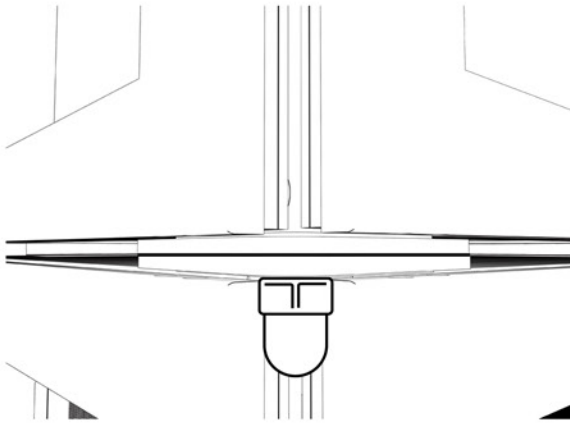


STACKING MULTIPLE ENCLOSURES



***Please work with a partner when stacking enclosures!**
***Do not leave units unattended until stack kit installation is complete!**

6



7



INSTALLING AN ENCLOSURE TO THE STAND WITH THE STACK KIT



X4

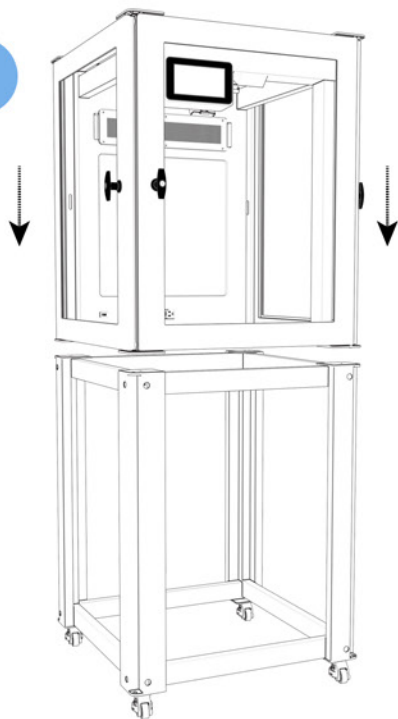


X4



***Please work with a partner when installing enclosure to the stand!**
***Do not leave units unattended until stack kit installation is complete!**

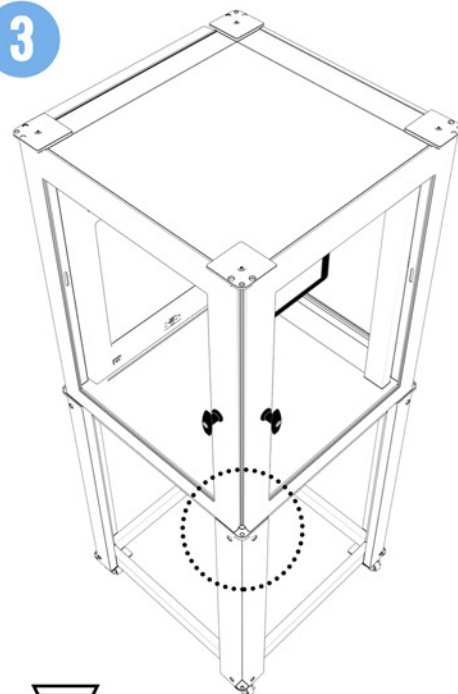
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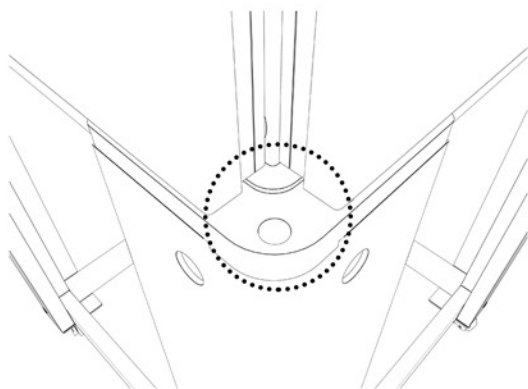
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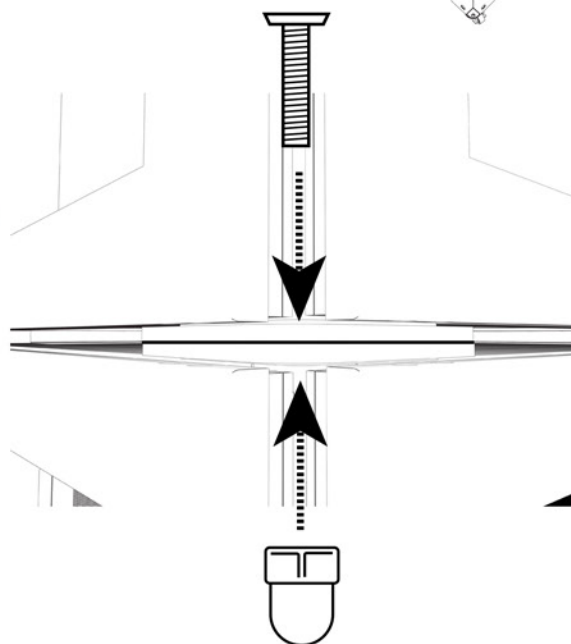
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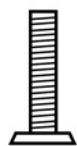
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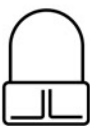
5



INSTALLING AN ENCLOSURE TO THE STAND WITH THE STACK KIT



X4

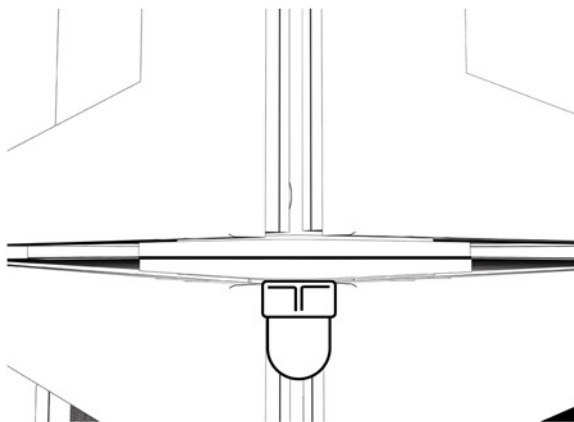


X4



***Please work with a partner when installing enclosure to the stand!**
***Do not leave units unattended until stack kit installation is complete!**

6



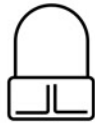
7



INSTALLING AN ENCLOSURE TO THE CABINET WITH STACK KIT



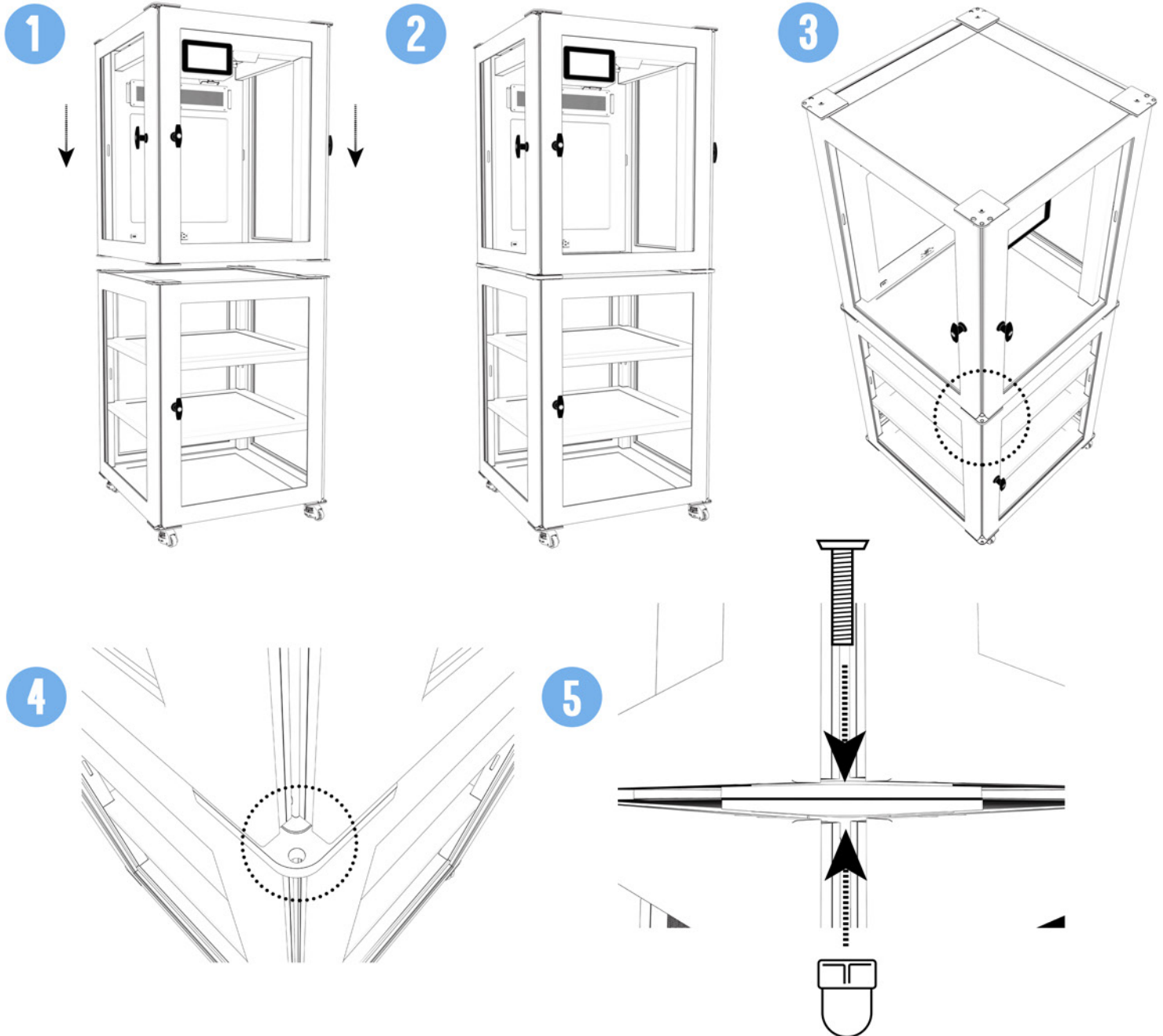
X4



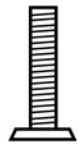
X4



***Please work with a partner when installing enclosure to the cabinet!**
***Do not leave units unattended until stack kit installation is complete!**



INSTALLING AN ENCLOSURE TO THE CABINET WITH STACK KIT



X4

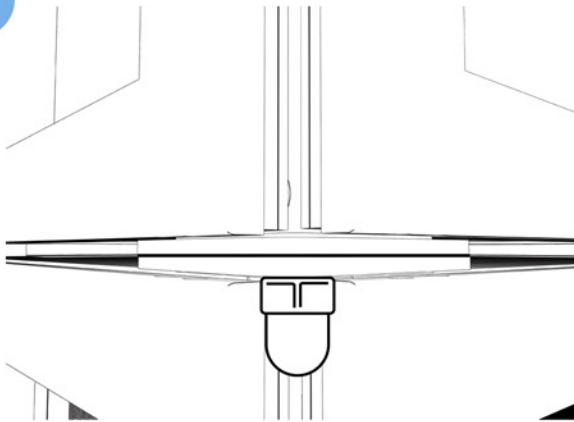


X4



***Please work with a partner when installing enclosure to the cabinet!**
***Do not leave units unattended until stack kit installation is complete!**

6

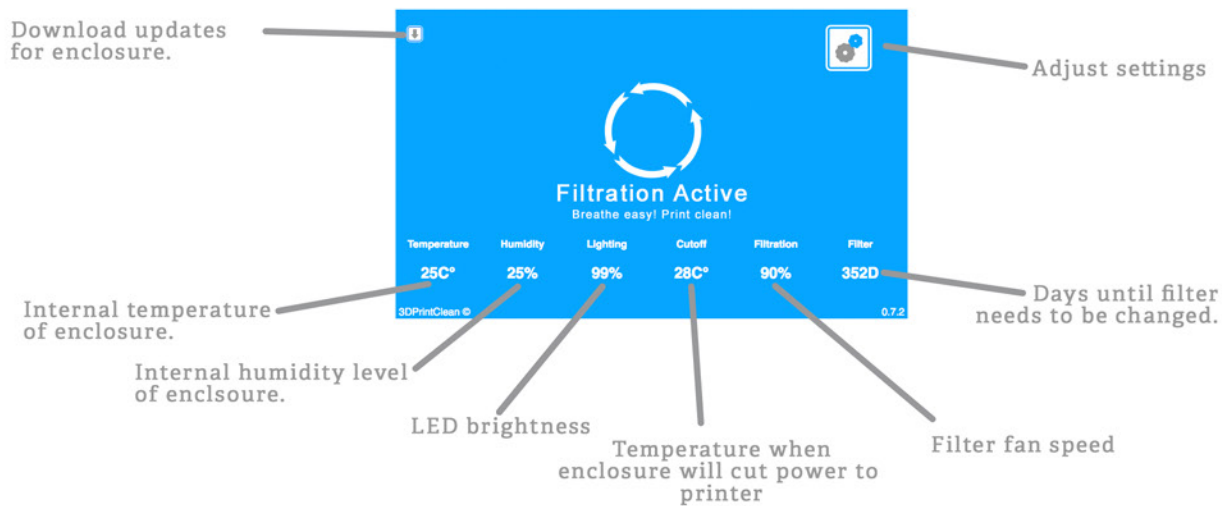


7

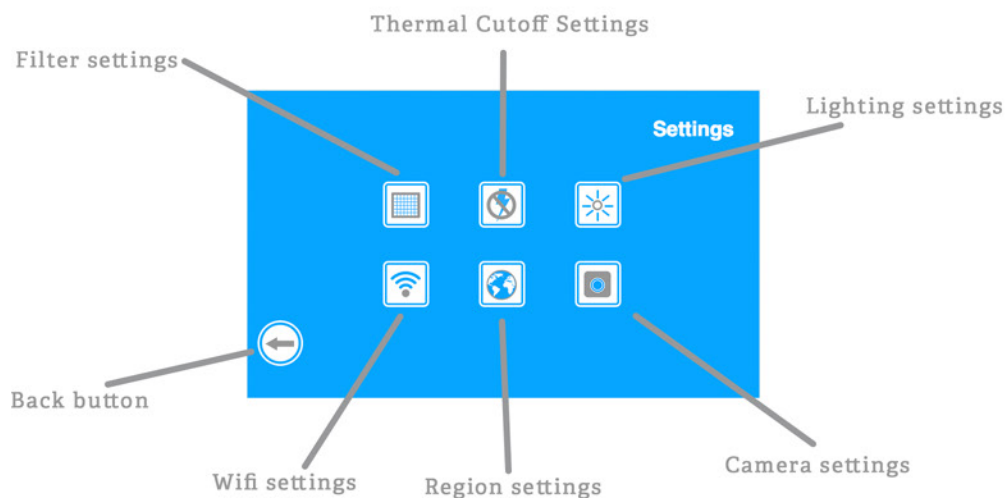


Is your enclosure plugged into a surge protector? Printer plugged into enclosure? Great! Let's get your enclosure set up by introducing you to the touchscreen interface!

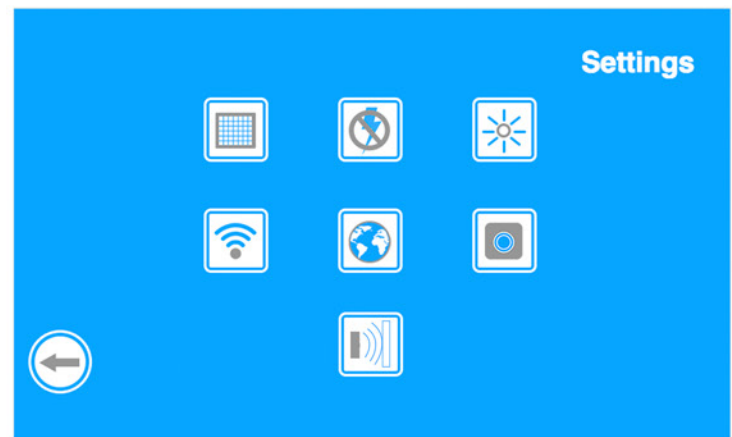
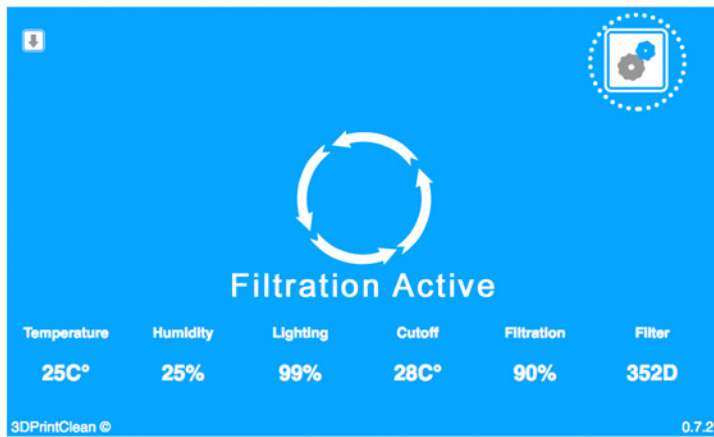
OPERATING THE TOUCHSCREEN WELCOME SCREEN



SETTINGS SCREEN



HOW TO ADJUST YOUR ENCLOSURES SETTINGS



To adjust the settings of your enclosure, while on the home screen, press the "settings" icon.



Filter - This is where you can adjust fan speed for the enclosure filtration. Each filter lasts 12 months. After 11 months, you will see a prompt that displays days left until filter needs to be changed. If the filters are not changed, the enclosure will cease function until a new filter is installed.



Thermal Runaway Cutoff - This is where you set the temperature to prevent a Thermal Runaway. If the temperature inside the enclosure reaches the assigned temperature, the power will be cut to the printer. The enclosure will function once the temperature falls below assigned base temperature



LED Lighting - This is where you can adjust the brightness of the internal LED lights.



WiFi - This is where you can adjust the WiFi settings for the enclosure.



Region - This is where you set the display language.



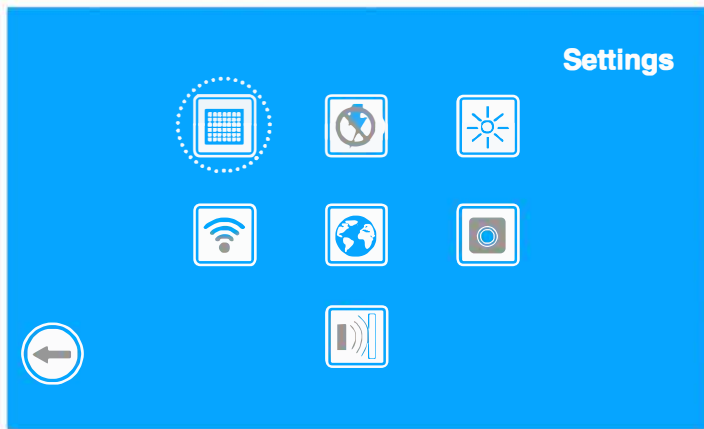
Door Sensors - This is where you calibrate the sensors that detect whether the doors on the enclosure are closed or open.



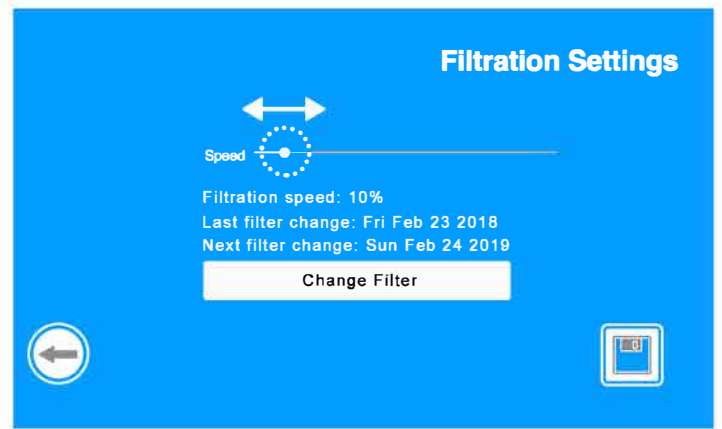
Camera - This is where you set the camera's resolution, and monitoring capabilities.



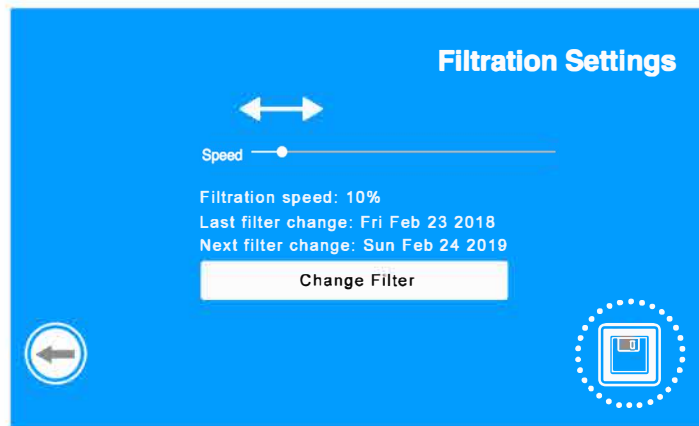
HOW TO ADJUST THE FILTRATION SPEED



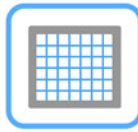
Press the "filter" icon to open the filter menu



Adjust the slider to desired speed.



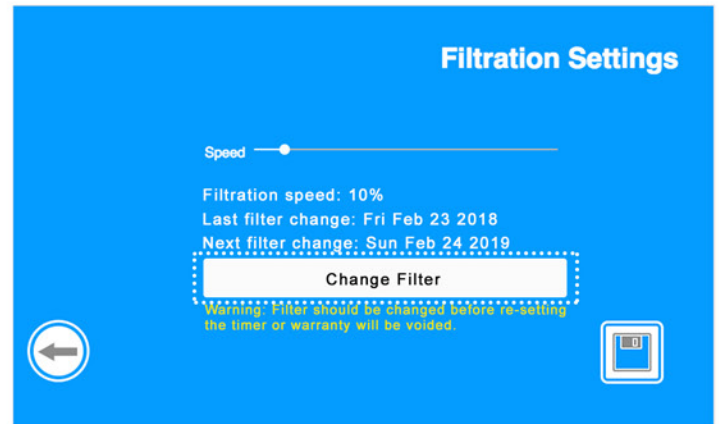
When desired speed has ben reached, press the save icon for settings to be saved.



HOW TO RESET THE FILTER CALENDER



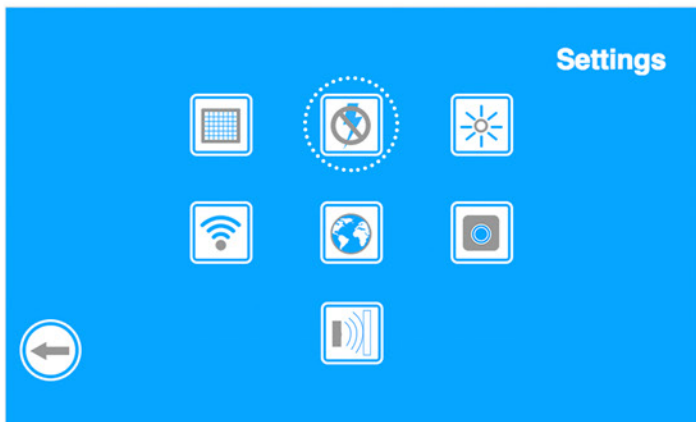
Press the "filter" icon to open the filter menu



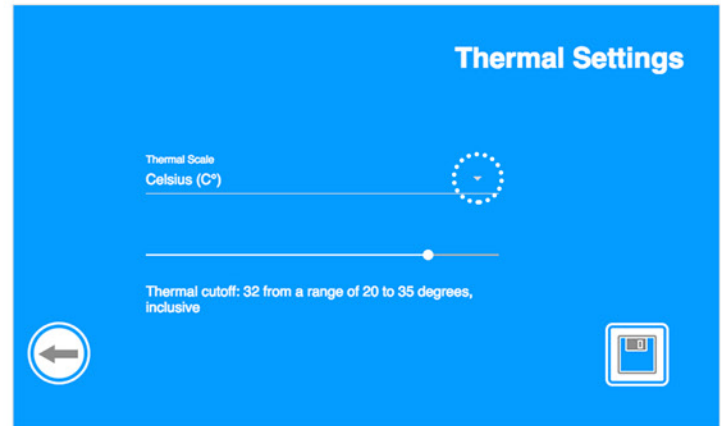
After you have removed the filters from their plastic shapping bag, and placed them inside the enclosure, press the "change filter" button.



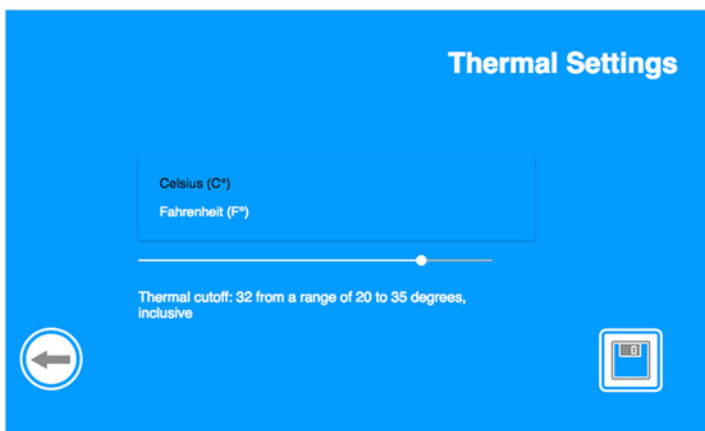
HOW TO ADJUST THE THERMAL RUNAWAY TEMPERATURE



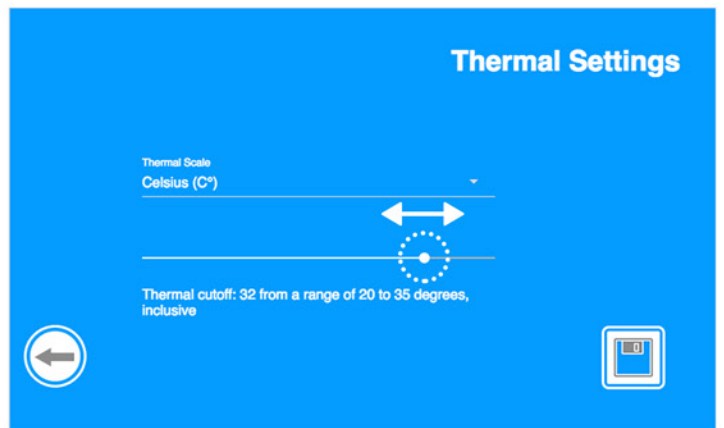
Press the “Thermal Runaway” icon to open the thermal settings menu.



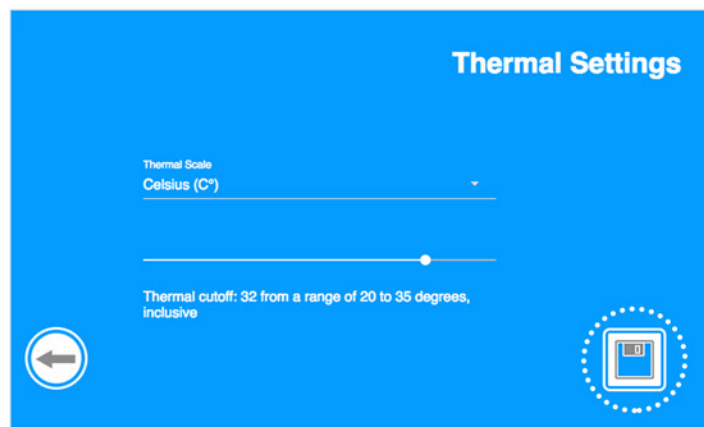
To select thermal unit display, press the arrow icon.



Choose the desired thermal unit measurement.



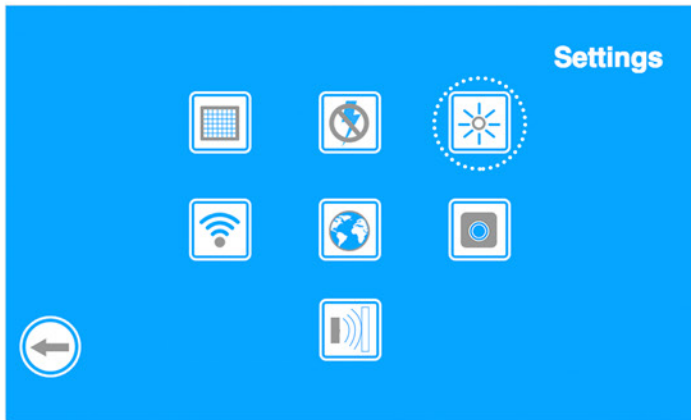
Adjust the slider to desired temperature. This is the temperature in which the thermal runaway will trigger, cutting power to your printer.



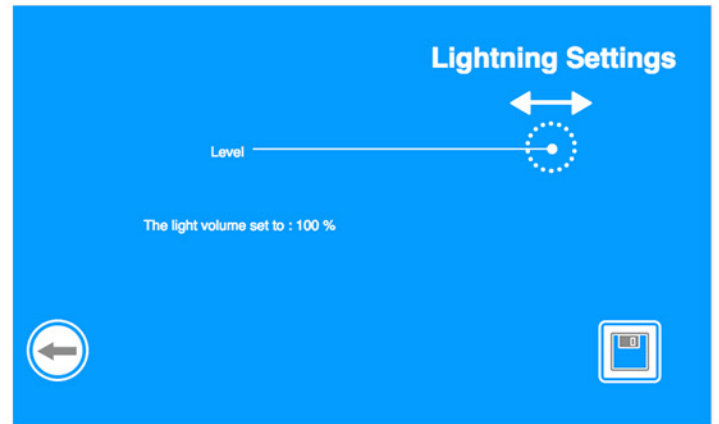
Once unit display and thermal cutoff temperatures have been set, press the save icon.



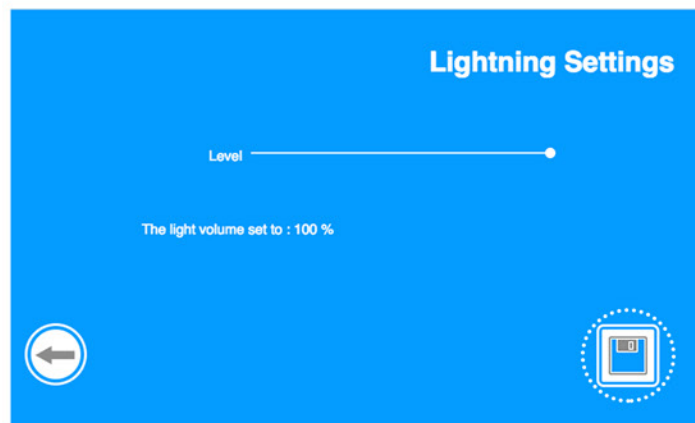
HOW TO ADJUST THE LED BRIGHTNESS



Press the "LED light" icon to open the LED brightness settings.



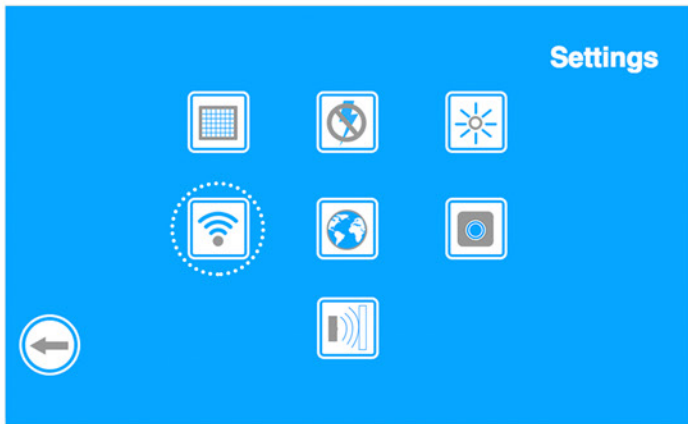
Adjust the slider to desired brightness level.



When desired brightness level has been set, pres the "save" icon.



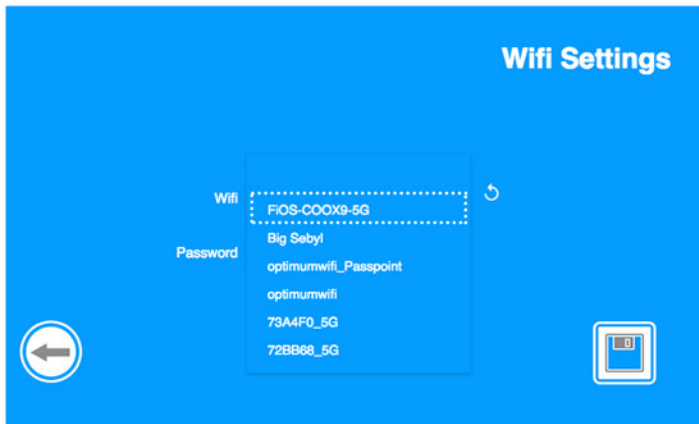
HOW TO SET UP THE ENCLOSURE WIFI



Press the "WiFi" icon to open the WiFi settings.



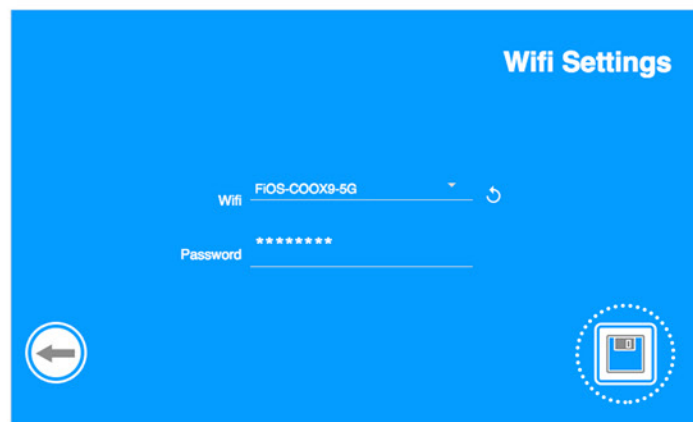
Press the arrow to show available WiFi networks.



Select desired WiFi network.



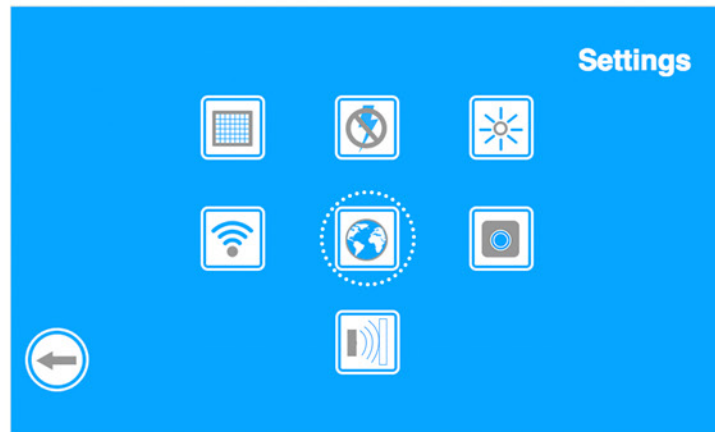
Input WiFi password, and press enter to connect to network.



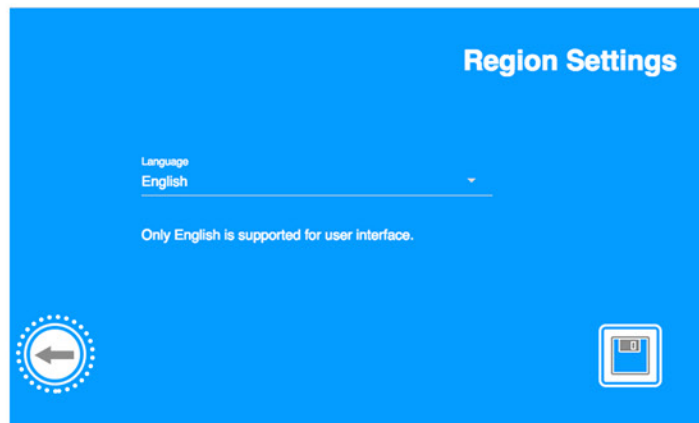
Press the save icon to set WiFi network.



HOW TO SET THE ENCLOSURE REGION



Press the “Region” icon to open the region settings.



English is the only supported language at this time. Additional languages will be available in the future. Press the “back” icon to return to the home screen.



CAMERA COMING SOON

Camera Settings

Your enclosure comes with a HD Video camera. Future software releases will add support for functions like remote monitoring. The camera will be disabled until such time.

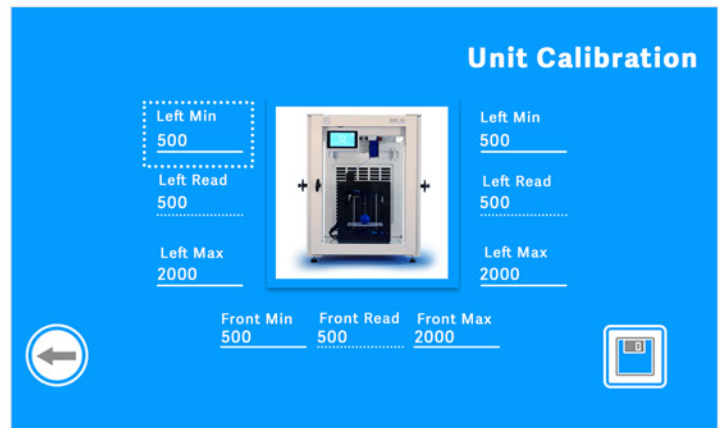




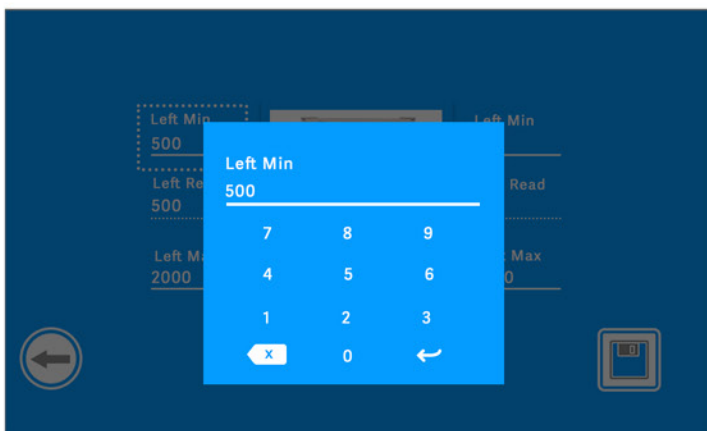
HOW TO ADJUST THE DOOR SENSORS



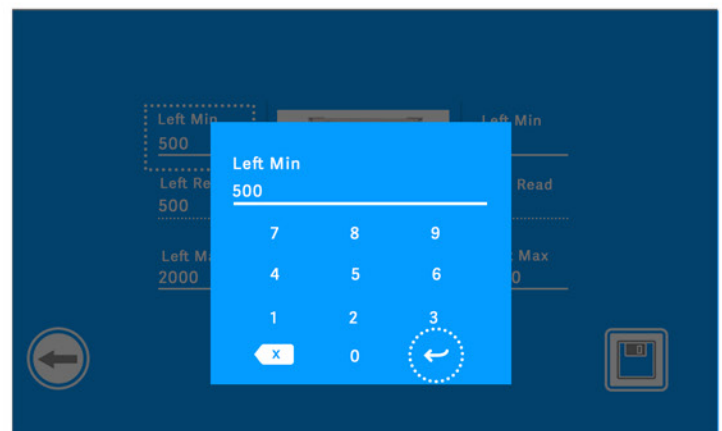
Press the "Door Sensor" icon to open the door sensor menu.



To adjust door sensor settings, press one of the available sensors.



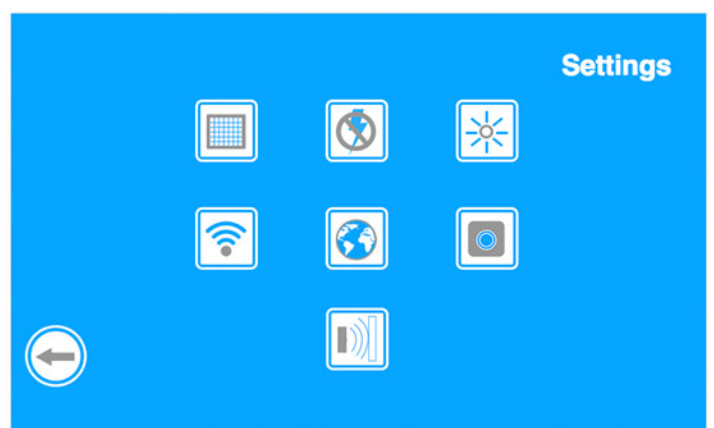
Enter a numeric value by pressing the numbers on the display. To delete a number, press the "x" button.

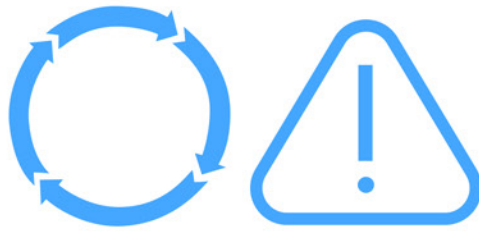


When desired numeric value is entered, press the "↩", and your settings will be saved! You will return to the door sensor screen.



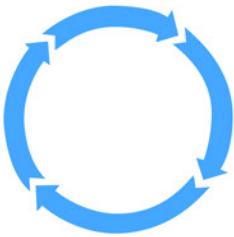
To return to the settings page, press the "back" button.



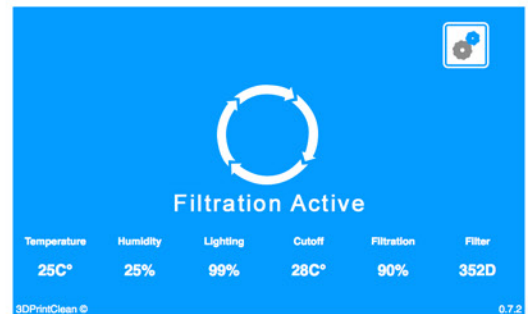


ENCLOSURE ALERTS AND WHAT THEY MEAN

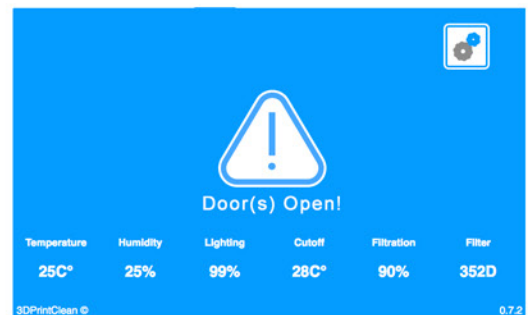
On certain occasions, your enclosure will need some extra attention, whether your filter needs to be changed, or the internal temperature gets too high, certain status screens will prompt you to certain actions.



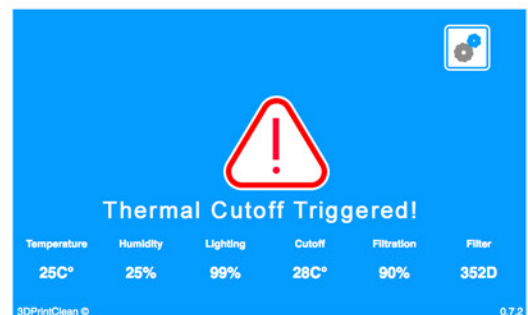
This is the filtration icon. When the enclosure is operating under normal conditions, this will display as the filtration is active.



This is the “warning” icon. This appears during events like an open door or filter change. The enclosure may not continue operation until prompt has been addressed.

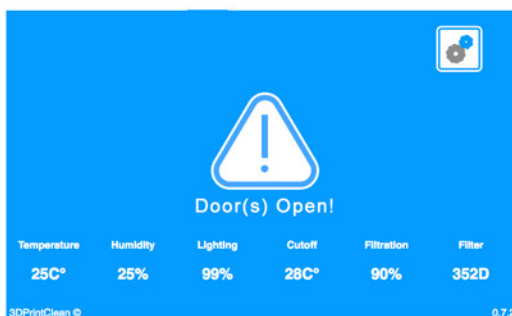


This is the “critical stop” icon. When you see this, there is a serious issue that needs addressing, such as a Thermal Runaway or Fire.

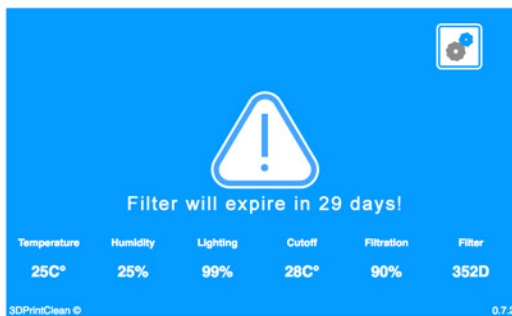




CAUTION ALERTS AND HOW TO ADDRESS THEM



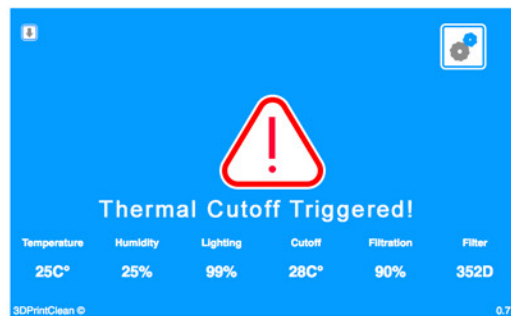
When a door is open, the enclosure will continue operating. However, you risk letting out heat, UFP and VOC's, as well as, letting humidity into the enclosure, and causing the dehumidifier cartridge to prematurely expire.



This prompt will appear 30 days before the filter is due to expire. If the filter is not replaced before the 30 day alert, the enclosure will cease functioning until a new filter is installed. Please only use genuine 3DPrintClean filters.



CRITICAL STOPS AND HOW TO ADDRESS THEM

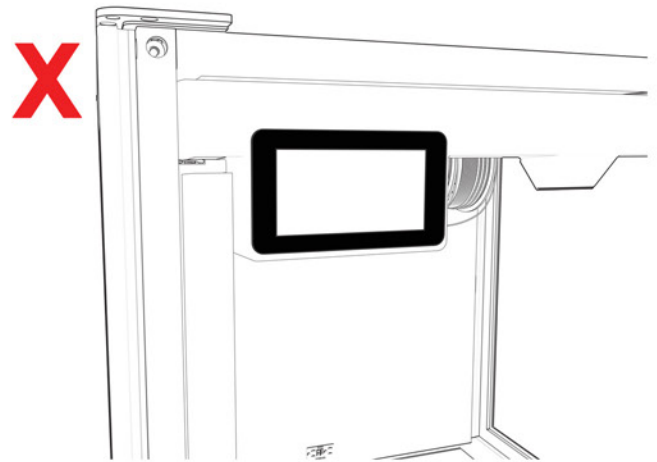
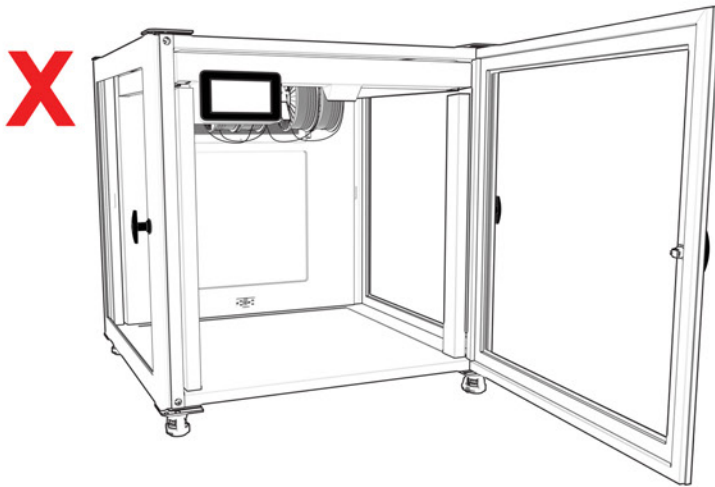


When a Thermal Cutoff is triggered, do not touch or open the enclosure. The enclosure itself may be dangerously hot, and if a fire has occurred, and the enclosure is equipped with the fire extinguisher accessory, the extinguisher may activate, and you risk serious injury if you open the enclosure door. You must wait until the internal temperature falls below the user defined limit before the enclosure will operate again.

⚠️ TROUBLESHOOTING: DOOR SENSORS ⚠️

Issue: The “Door(s) Open” prompt will not turn off.

There should be about a 1/2 inch of space between the top of the console and the frame of the enclosure.



Apply gentle pressure to the console until it's returned to proper position.

